

# LNPTM THERMOCOMPTM COMPOUND IF006L

IF-1006 LE

## DESCRIPTION

LNP THERMOCOMP IF006L compound is based on Nylon 6/12 resin containing 30% glass fiber. Added features of this grade include: Low Extractables.

GENERAL INFORMATION	
Features	Food contact, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polyamide 612 (Nylon 612)
Processing Techniques	Injection Molding
INDUSTRY	SUB INDUSTRY
Building and Construction	Water Management
Consumer	Home Appliances
Packaging	Industrial Packaging, Food & Beverage

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, break	135	MPa	ASTM D638
Tensile Strain, break	3	%	ASTM D638
Tensile Modulus, 50 mm/min	8750	MPa	ASTM D638
Flexural Stress	206	MPa	ASTM D790
Flexural Modulus	7790	MPa	ASTM D790
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched, 23°C	587	J/m	ASTM D4812
Izod Impact, notched, 23°C	85	J/m	ASTM D256
<b>THERMAL <sup>(1)</sup></b>			
HDT, 1.82 MPa, 3.2mm, unannealed	198	°C	ASTM D648
<b>PHYSICAL <sup>(1)</sup></b>			
Density	1.31	g/cm <sup>3</sup>	ASTM D792
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			
UL Yellow Card Link	<a href="#">E121562-101343416</a>	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
<b>INJECTION MOLDING <sup>(3)</sup></b>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.12 – 0.2	%	
Melt Temperature	270 – 275	°C	
Front - Zone 3 Temperature	270 – 280	°C	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Middle - Zone 2 Temperature	260 – 270	°C	
Rear - Zone 1 Temperature	255 – 265	°C	
Mold Temperature	65 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

## ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

## DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NON-INFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.