

LNPTTM THERMOCOMPTM COMPOUND D451RC

DESCRIPTION

LNP THERMOCOMP D451RC compound is based on recycled Polycarbonate (PC) resin containing 40% glass fiber. Added features of this grade include: High Modulus, Low Warpage, Good Ductility, Non-Brominated & Non-Chlorinated Flame Retardant. Post-Consumer Recycling (PCR) Polycarbonate content up to 35%.

GENERAL INFORMATION	
Features	Flame Retardant, Low Warpage, Sustainable (Mechanical Recycling), Non Cl/Br flame retardant, High stiffness/Strength, Impact resistant
Fillers	Glass Fiber
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding
INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Personal Accessory
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Flexural Modulus, 1.3 mm/min, 50 mm span	10100	MPa	ASTM D790
Flexural Stress, yld, 1.3 mm/min, 50 mm span	190	MPa	ASTM D790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	186	MPa	ASTM D790
Flexural Modulus, 2 mm/min	10700	MPa	ISO 178
Flexural Stress, yield, 2 mm/min	196	MPa	ISO 178
Flexural Stress, break, 2 mm/min	195	MPa	ISO 178
Tensile Modulus, 5 mm/min	12300	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	145	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.0	%	ASTM D638
Tensile Modulus, 1 mm/min	11800	MPa	ISO 527
Tensile Stress, break, 5 mm/min	140	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.9	%	ISO 527
IMPACT ⁽¹⁾			
Izod Impact, notched, 23°C	133	J/m	ASTM D256
Izod Impact, notched, -30°C	115	J/m	ASTM D256
Izod Impact, unnotched, 23°C	510	J/m	ASTM D4812
Izod Impact, notched 80*10*4 +23°C	12	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	11	kJ/m ²	ISO 180/1A
Izod Impact, unnotched 80*10*4 +23°C	34	kJ/m ²	ISO 180/1U
Instrumented Dart Impact Total Energy, 23°C	21	J	ASTM D3763

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	110	°C	ASTM D648
HDT, 0.45 MPa, 3.2 mm, unannealed	115	°C	ASTM D648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	112	°C	ISO 75/Af
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	118	°C	ISO 75/Bf
Vicat Softening Temp, Rate B/50	121	°C	ISO 306
Vicat Softening Temp, Rate B/120	123	°C	ISO 306
CTE, 23°C to 80°C, flow	1.7E-05	1/°C	ASTM E831
CTE, 23°C to 80°C, xflow	6.6E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	1.9E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	5.7E-05	1/°C	ASTM E831
Relative Temp Index, Elec ⁽²⁾	80	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	80	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	80	°C	UL 746B
PHYSICAL ⁽¹⁾			
Melt Flow Rate, 300°C/1.2 kgf	11	g/10 min	ASTM D1238
Melt Flow Rate, 300°C/2.16 kgf	23	g/10 min	ASTM D1238
Melt Flow Rate, 300°C/5.0 kgf	69	g/10 min	ASTM D1238
Melt Volume Rate, MVR at 300°C/1.2 kg	8	cm ³ /10 min	ISO 1133
Melt Volume Rate, MVR at 300°C/2.16 kg	17	cm ³ /10 min	ISO 1133
Melt Volume Rate, MVR at 300°C/5.0 kg	51	cm ³ /10 min	ISO 1133
Mold Shrinkage, flow, 24 hrs ⁽³⁾	0.1 – 0.2	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽³⁾	0.1 – 0.2	%	ASTM D955
Water Absorption, (23°C/24hrs)	0.02	%	ISO 62-1
Density	1.52	g/cm ³	ASTM D792
ELECTRICAL ⁽¹⁾			
Dielectric Constant, 1.1 GHz	3.73	-	SABIC method
Dielectric Constant, 1.9 GHz	3.74	-	SABIC method
Dielectric Constant, 5 GHz	3.77	-	SABIC method
Dielectric Constant, 10 GHz	3.79	-	SABIC method
Dissipation Factor, 1.1 GHz	0.0073	-	SABIC method
Dissipation Factor, 1.9 GHz	0.0075	-	SABIC method
Dissipation Factor, 5 GHz	0.0083	-	SABIC method
Dissipation Factor, 10 GHz	0.0084	-	SABIC method
Surface Resistivity	>1.0E+16	Ω	ASTM D257
Volume Resistivity	>1.0E+16	Ω.cm	ASTM D257
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E207780-103195752	-	-
UL Recognized, 94V-0 Flame Class Rating	≥0.6	mm	UL 94
Glow Wire Ignitability Temperature, 2.0 mm	875	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.0 mm	875	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.6 mm	875	°C	IEC 60695-2-13
Glow Wire Flammability Index, 2.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.0 mm	960	°C	IEC 60695-2-12

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Glow Wire Flammability Index, 1.6 mm	960	°C	IEC 60695-2-12
INJECTION MOLDING ⁽⁴⁾			
Drying Temperature	110	°C	
Drying Time	3 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	285 – 310	°C	
Nozzle Temperature	285 – 305	°C	
Front - Zone 3 Temperature	280 – 300	°C	
Middle - Zone 2 Temperature	270 – 290	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.1 – 0.3	MPa	
Screw Speed	50 – 90	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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