

LNPTM VERTON™ COMPOUND RVL36

RFL-8036

DESCRIPTION

LNP VERTON RVL36 is a compound based on Polyamide 66 (Nylon 66) resin containing 30% long glass fiber and 15% PTFE. Added features include Wear Resistant and Structural.

GENERAL INFORMATION	
Features	Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Automotive Exteriors
Building and Construction	Building Component
Consumer	Sport/Leisure, Home Appliances, Commercial Appliance
Industrial	Electrical, Industrial General

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break, 5 mm/min	185	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.9	%	ISO 527
Flexural Stress, yield, 2 mm/min	265	MPa	ISO 178
Flexural Strain, break, 2 mm/min	3.3	%	ISO 178
Flexural Modulus, 2 mm/min	8900	MPa	ISO 178
Flexural Strain, break, 2 mm/min, 60°C	3.9	%	ISO 178
Flexural Strain, break, 2 mm/min, 100°C	4	%	ISO 178
Flexural Strain, break, 2 mm/min, 150°C	3.6	%	ISO 178
Flexural Strain, break, 2 mm/min, 200°C	3.4	%	ISO 178
Flexural Stress, yield, 2 mm/min, 60°C	208	MPa	ISO 178
Flexural Stress, yield, 2 mm/min, 100°C	155	MPa	ISO 178
Flexural Stress, yield, 2 mm/min, 150°C	129	MPa	ISO 178
Flexural Stress, yield, 2 mm/min, 200°C	105	MPa	ISO 178
Flexural Modulus, 2 mm/min, 60°C	7100	MPa	ISO 178
Flexural Modulus, 2 mm/min, 100°C	5800	MPa	ISO 178
Flexural Modulus, 2 mm/min, 150°C	5200	MPa	ISO 178
Flexural Modulus, 2 mm/min, 200°C	4800	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, notched 80*10*3 -40°C	15	kJ/m ²	ISO 180/1A
Izod Impact, unnotched 80*10*4 +23°C	54	kJ/m ²	ISO 180/1U

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Izod Impact, unnotched 80*10*4 -40°C	50	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	16	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
Specific Heat	1846	J/kg-K	ASTM E1269
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	258	°C	ISO 75/Af
Thermal Conductivity	0.25	W/m-K	ASTM D5930
PHYSICAL ⁽¹⁾			
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.25	%	ISO 294
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.69	%	ISO 294
Wear Factor Washer	12	10 ⁻¹⁰ in ⁴ 5-min/ft-lb-hr	ASTM D3702 Modified: Manual
Density	1.53	g/cm ³	ISO 1183
Water Absorption, (23°C/24hrs)	1.37	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.4	%	ISO 62
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	290 – 305	°C	
Front - Zone 3 Temperature	290 – 300	°C	
Middle - Zone 2 Temperature	290 – 300	°C	
Rear - Zone 1 Temperature	280 – 295	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article. The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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