

LNPTTM THERMOCOMPTM COMPOUND HF006EU

DESCRIPTION

LNP THERMOCOMP HF006EU compound is based on Nylon 11 resin containing 30% glass fiber. Added features of this grade include: Easy Molding, UV-Stabilized.

GENERAL INFORMATION	
Features	Good Processability, High stiffness/Strength, Weatherable/UV stable
Fillers	Glass Fiber
Polymer Types	Polyamide 11 (Nylon 11)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component, Water Management
Consumer	Personal Accessory
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield, 5 mm/min	117	MPa	ISO 527
Tensile Stress, break, 5 mm/min	116	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	6	%	ISO 527
Tensile Modulus, 1 mm/min	7100	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	169	MPa	ISO 178
Flexural Modulus, 2 mm/min	5600	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched 80*10*4 +23°C	95	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	23	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
CTE, 23°C to 60°C, flow	2.4E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.5E-04	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	186	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	173	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Mold Shrinkage, flow ⁽²⁾	0.1 – 0.3	%	SABIC method
Density	1.28	g/cm ³	ISO 1183
Water Absorption, (23°C/24hrs)	0.18	%	ISO 62-1
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Maximum Moisture Content	0.15	%	
Melt Temperature	225 – 260	°C	
Front - Zone 3 Temperature	260 – 270	°C	
Middle - Zone 2 Temperature	230 – 245	°C	
Rear - Zone 1 Temperature	200 – 210	°C	
Mold Temperature	45 – 55	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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