

LNPTM VERTON™ COMPOUND RV007E

RF-7007 EM

DESCRIPTION

LNP VERTON RV007E is a compound based on Polyamide 66 (Nylon 66) resin containing 35% long glass fiber. Added features include Easy Molding and Structural.

GENERAL INFORMATION	
Features	Good Processability, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Automotive Exteriors
Building and Construction	Building Component
Consumer	Sport/Leisure, Home Appliances, Commercial Appliance
Industrial	Electrical, Industrial General

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break, 5 mm/min	214	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.1	%	ISO 527
Flexural Stress, break, 2 mm/min	309	MPa	ISO 178
Flexural Modulus, 2 mm/min	10200	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, notched 80*10*4 +23°C	29	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	252	°C	ISO 75/Af
Relative Temp Index, Elec ⁽²⁾	95	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	65	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	75	°C	UL 746B
PHYSICAL ⁽¹⁾			
Density	1.42	g/cm ³	ISO 1183
ELECTRICAL ⁽²⁾			
Hot-Wire Ignition (HWI), PLC 0	≥3	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 3	≥1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥1.5	mm	UL 746A
High Voltage Arc Track Rate {PLC}	0	PLC Code	UL 746A
Arc Resistance, Tungsten {PLC}	6	PLC Code	ASTM D495

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	<u>E45329-101282651</u>	-	-
UL Recognized, 94HB Flame Class Rating ⁽²⁾	≥0.75	mm	UL 94
Glow Wire Flammability Index 960°C, passes at ⁽²⁾	0.75	mm	IEC 60695-2-12
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	290 – 305	°C	
Front - Zone 3 Temperature	290 – 300	°C	
Middle - Zone 2 Temperature	290 – 300	°C	
Rear - Zone 1 Temperature	280 – 295	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

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