NORYL™ Resin FE1740PW

REGION AMERICAS

DESCRIPTION

NORYL FE1740PW resin is a 40% glass fiber reinforced blend of polyphenylene ether (PPE) + polystyrene (PS).). This injection moldable material is FC EU, FDA food contact compliant*, NSF/ANSI 61, ACS, WRAS and KTW-WBGL listing** for global potable water use for specific colors is available. NORYL FE1740PW resin exhibits excellent long term hydrolytic stability, very low moisture absorption, heat / hot water resistance and is an excellent candidate for a variety of water management applications such as pump housings, impellers, shower/faucet, membrane housings and valves. **

* Restrictions may apply in the case of applications involving fatty foods. Please review the food contact declaration for details.
** Potable water listing is color dependent.

GENERAL INFORMATION	
Features	Hydrolytic Stability, Low Warpage, Amorphous, Low Shrinkage, Low Corrosivity, Low Moisture Absorption, Low Specific Gravity, Food contact, Potable water safe, Dimensional stability, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Polyphenylene Ether + PS (PPE+PS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Water Management
Hygiene and Healthcare	Personal and Professional Hygiene

TYPICAL PROPERTY VALUES

Revision 20241015

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, brk, Type I, 5 mm/min	165	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	1.8	%	ASTM D638
Tensile Modulus, 5 mm/min	13800	MPa	ASTM D638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	225	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	11700	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	155	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.8	%	ISO 527
Tensile Modulus, 1 mm/min	11300	MPa	ISO 527
Flexural Stress, break, 2 mm/min	195	MPa	ISO 178
Flexural Modulus, 2 mm/min	9500	MPa	ISO 178
IMPACT [1]			
Izod Impact, notched, 23°C	108	J/m	ASTM D256
Izod Impact, notched, -30°C	90	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	18	J	ASTM D3763
Izod Impact, unnotched 80*10*4 +23°C	30	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	30	kJ/m²	ISO 180/1U
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	30	kJ/m²	ISO 179/1eU

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
THERMAL [1]			
Vicat Softening Temp, Rate B/50	151	°C	ASTM D1525
HDT, 1.82 MPa, 3.2mm, unannealed	148	°C	ASTM D648
CTE, -40°C to 40°C, flow	2.E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	152	°C	ISO 306
Vicat Softening Temp, Rate B/120	161	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	147	°C	ISO 75/Af
PHYSICAL [1]			
Specific Gravity	1.4	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm [2]	0.09 – 0.15	%	SABIC method
Melt Flow Rate, 300°C/5.0 kgf	10	g/10 min	ASTM D1238
Density	1.4	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.2	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.06	%	ISO 62
Melt Volume Rate, MVR at 300°C/10.0 kg	20	cm³/10 min	ISO 1133
INJECTION MOLDING [3]			
Drying Temperature	100 – 120	°C	
Drying Time	2 – 4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	280 – 300	°C	
Nozzle Temperature	280 – 300	°C	
Front - Zone 3 Temperature	290 – 310	°C	
Middle - Zone 2 Temperature	270 – 290	°C	
Rear - Zone 1 Temperature	250 – 270	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	80 – 120	°C	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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