

LEXANT™ COPOLYMER SLX2071T

REGION EUROPE

DESCRIPTION

High viscosity PC copolymer blend with enhanced UV stabilization and added release agent. V2 rated. Available in transparent and tinted colors

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yld, Type I, 50 mm/min	67	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	76	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6.3	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	>100	%	ASTM D638
Tensile Modulus, 5 mm/min	2340	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	96	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2120	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	67	MPa	ISO 527
Tensile Stress, break, 50 mm/min	76	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6.3	%	ISO 527
Tensile Strain, break, 50 mm/min	>100	%	ISO 527
Tensile Modulus, 1 mm/min	2340	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	96	MPa	ISO 178
Flexural Modulus, 2 mm/min	2120	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, notched, 23°C	820	J/m	ASTM D256
Izod Impact, notched, -30°C	140	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	85	J	ASTM D3763
THERMAL ⁽¹⁾			
Vicat Softening Temp, Rate B/50	135	°C	ASTM D1525
HDT, 1.82 MPa, 3.2mm, unannealed	134	°C	ASTM D648
CTE, -40°C to 40°C, flow	7.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	7.E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	137	°C	ISO 306
Vicat Softening Temp, Rate B/120	139	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	121	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Specific Gravity	1.2	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm ⁽²⁾	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	6	g/10 min	ASTM D1238
Density	1.2	g/cm ³	ISO 1183
Water Absorption, (23°C/saturated)	0.35	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.15	%	ISO 62

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Volume Rate, MVR at 300°C/ 1.2 kg	5	cm ³ / 10 min	ISO 1133
OPTICAL ⁽¹⁾			
Light Transmission, 2.54 mm	89	%	ASTM D1003
Haze, 2.54 mm	0.5	%	ASTM D1003
PROFILE EXTRUSION ⁽³⁾			
Drying Temperature	105	°C	
Drying Time	2 – 3	Hrs	
Melt Temperature	220 – 250	°C	
Barrel - Zone 1 Temperature	240 – 280	°C	
Barrel - Zone 2 Temperature	240 – 280	°C	
Barrel - Zone 3 Temperature	220 – 240	°C	
Barrel - Zone 4 Temperature	220 – 240	°C	
Hopper Temperature	60 – 80	°C	
Adapter Temperature	220 – 240	°C	
Die Temperature	245 – 290	°C	
Calibrator Temperature	60 – 100	°C	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article. The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (3) Processing parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations.

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