

# LNPT<sup>TM</sup> LUBRICOMP<sup>TM</sup> COMPOUND DP002

## DESCRIPTION

LNP LUBRICOMP DP002 compound is based on Polycarbonate (PC) resin containing 10% PTFE/silicone. Added features of this grade include: Internally Lubricated, Wear Resistant, Easy Molding,

GENERAL INFORMATION	
Features	Good Processability, Wear resistant
Fillers	Unreinforced, PTFE/Silicone
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding

  

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, yield, 5 mm/min	53	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	24.3	%	ISO 527
Tensile Modulus, 1 mm/min	2100	MPa	ISO 527
Flexural Stress, break, 2 mm/min	72	MPa	ISO 178
Flexural Modulus, 2 mm/min	2100	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, notched 80*10*4 +23°C	16	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
CTE, 23°C to 60°C, flow	7.2E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	7.4E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	136	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	125	°C	ISO 75/Af
<b>PHYSICAL <sup>(1)</sup></b>			
Density	1.23	g/cm <sup>3</sup>	ISO 1183
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			
UL Yellow Card Link	<a href="#">E45329-101344456</a>	-	-
UL Recognized, 94V-1 Flame Class Rating	≥3	mm	UL 94
<b>INJECTION MOLDING <sup>(3)</sup></b>			
Drying Temperature	120	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.02	%	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Temperature	300 – 315	°C	
Front - Zone 3 Temperature	310 – 320	°C	
Middle - Zone 2 Temperature	305 – 315	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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