

# FLEX NORYL™ RESIN WCD895

REGION ASIA

## DESCRIPTION

FLEX NORYL WCD895 resin is a flexible, non-reinforced extrudable blend of Polyphenylene Ether (PPE) + Thermoplastic Elastomer (TPE). This material contains non-halogenated flame retardant and performance capable of meeting UL 1581 VW-1 requirement and 80C end use temperature rating as defined by UL 1581. FLEX NORYL WCD895 resin is intended for evaluation wire and cable jacketing applications. It has a Shore A Hardness reading of 89 and exhibits superior thermal stability, very low water absorption, robust tensile strength, tensile elongation, and low specific gravity. Processing is typically conducted on standard extrusion equipment, and UL 1581 testing is conducted on 2.0mm wire with 0.12mm X 20 stranded copper conductor.

| GENERAL INFORMATION   |   |
|-----------------------|---|
| Features              | Flame Retardant, Good Processability, Hydrolytic Stability, Low Warpage, Flexible, Low Moisture Absorption, Low Specific Gravity, Non Cl/Br flame retardant, Non halogenated flame retardant, Creep resistant, Dimensional stability, No PFAS intentionally added |
| Fillers               | Unreinforced  |
| Polymer Types         | Polyphenylene Ether + TPE (PPE+TPE)   |
| Processing Techniques | Wire Coating Extrusion  |

| INDUSTRY                   | SUB INDUSTRY                      |
|----------------------------|-----------------------------------|
| Electrical and Electronics | Mobile Phone - Computer - Tablets |
| Industrial                 | Electrical                        |

## TYPICAL PROPERTY VALUES

Revision 20241016

| PROPERTIES  | TYPICAL VALUES | UNITS    | TEST METHODS   |
|---|----------------|----------|----------------|
| <b>MECHANICAL <sup>(1)</sup></b>  |                |          |                |
| Tensile Stress, brk, Type I, 50 mm/min  | 18             | MPa      | ASTM D638      |
| Tensile Strain, brk, Type I, 50 mm/min  | 180            | %        | ASTM D638      |
| Flexural Modulus, 12.5 mm/min, 100 mm span  | 80             | MPa      | ASTM D790      |
| Hardness, Shore A, 30S reading  | 89             | -        | ASTM D2240     |
| Tensile Stress, break, 50 mm/min  | 18             | MPa      | ISO 527        |
| Tensile Strain, break, 50 mm/min  | 210            | %        | ISO 527        |
| Flexural Modulus, 12.5 mm/min   | 70             | MPa      | ISO 178        |
| <b>PHYSICAL <sup>(1)</sup></b>  |                |          |                |
| Specific Gravity  | 1.03           | -        | ASTM D792      |
| Melt Flow Rate, 250°C/10.0 kgf  | 17             | g/10 min | ASTM D1238     |
| <b>ELECTRICAL <sup>(1)</sup></b>  |                |          |                |
| Volume Resistivity  | 4.7E+15        | Ω.cm     | IEC 60093      |
| Comparative Tracking Index  | 600            | V        | IEC 60112      |
| <b>FLAME CHARACTERISTICS</b>  |                |          |                |
| Glow Wire Flammability Index 960°C, passes at                                       | 3              | mm       | IEC 60695-2-12 |
| Glow Wire Ignitability Temperature, 3.0 mm  | 775            | °C       | IEC 60695-2-13 |
| <b>WIRE AND CABLE - UL 1581 TESTED ON 2.0MM WIRE WITH 0.12MMX20 STRANDED COPPER</b> |                |          |                |
| Tensile strength @ break  | 27             | MPa      | UL 1581        |
| Tensile elongation @ break  | 240            | %        | UL 1581        |

| PROPERTIES                                    | TYPICAL VALUES | UNITS | TEST METHODS |
|---|----------------|-------|--------------|
| Tensile elongation @ break after 7days @113°C | 200            | %     | UL 1581      |
| Tensile strength @ break after 7days @136°C   | 27             | MPa   | UL 1581      |
| UL temperature rating                         | 80             | °C    | UL 1581      |
| Heat Deformation at 100°C/250g                | 4              | %     | UL 1581      |
| VW-1  | Pass           | -     | UL 1581      |
| <b>WIRE COATING EXTRUSION</b>                 |                |       |              |
| Drying Temperature                            | 75 – 85        | °C    |              |
| Drying Time                                   | 5 – 7          | Hrs   |              |
| Drying Time (Cumulative)                      | 12             | Hrs   |              |
| Maximum Moisture Content                      | 0.02           | %     |              |
| Extruder Length/Diameter Ratio (L/D)          | 22:1 to 26:1   | -     |              |
| Screw Speed                                   | 15 – 85        | rpm   |              |
| Feed Zone Temperature                         | 180 – 220      | °C    |              |
| Middle Zone Temperatures                      | 220 – 250      | °C    |              |
| Head Zone Temperature                         | 220 – 250      | °C    |              |
| Neck Temperature                              | 220 – 250      | °C    |              |
| Cross-head Temperature                        | 220 – 250      | °C    |              |
| Die Temperature                               | 220 – 250      | °C    |              |
| Melt Temperature                              | 220 – 250      | °C    |              |
| Conductor Pre-heat Temperature                | 25 – 120       | °C    |              |
| Screen Pack                                   | 150 – 100      | -     |              |
| Cooling Water Air Gap                         | 100 – 200      | mm    |              |
| Water Bath Temperature                        | 15 – 60        | °C    |              |

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

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