LEXAN™ COPOLYMER EXL1463T

REGION EUROPE

DESCRIPTION

LEXAN EXL1463T polycarbonate (PC) siloxane copolymer resin is a transparent injection molding grade. This resin offers excellent low temperature (-30 C) ductility in combination with medium flow characteristics, improved release and excellent processability with opportunities for shorter IM cycle times compared to standard PC. LEXAN EXL1463T resin is an improved release general purpose product available in transparent and opaque colors and is an excellent candidate for a broad range of applications.

TYPICAL PROPERTY VALUES

Revision 20260203

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, yld, Type I, 50 mm/min	58	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	64	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	5.8	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	131.4	%	ASTM D638
Tensile Modulus, 50 mm/min	2210	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	94	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2210	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	57	MPa	ISO 527
Tensile Stress, break, 50 mm/min	61	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	5.5	%	ISO 527
Tensile Strain, break, 50 mm/min	124.9	%	ISO 527
Tensile Modulus, 1 mm/min	2350	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	90	MPa	ISO 178
Flexural Modulus, 2 mm/min	2150	MPa	ISO 178
Hardness, Rockwell L	89	-	ISO 2039-2
IMPACT [1]			
Izod Impact, notched, 23°C	890	J/m	ASTM D256
Izod Impact, notched, -30°C	795	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	82	J	ASTM D3763
Instrumented Dart Impact Total Energy, -30°C	85	J	ASTM D3763
Izod Impact, unnotched 80*10*3 +23°C	NB	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*3 -30°C	NB	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*3 +23°C	65	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*3 -30°C	45	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*3 sp=62mm	70	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*3 sp=62mm	50	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
THERMAL [1]			
Vicat Softening Temp, Rate A/50	141	°C	ASTM D1525
HDT, 1.82 MPa, 3.2mm, unannealed	124	°C	ASTM D648
CTE, -40°C to 95°C, flow	7.15E-05	1/°C	ASTM E831
CTE, -40°C to 95°C, xflow	7.93E-05	1/°C	ASTM E831

© 2026 Copyright by SABIC. All rights reserved

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, 23°C to 80°C, flow	7.15E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	7.93E-05	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	pass	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	141	°C	ISO 306
Vicat Softening Temp, Rate B/120	142	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	118	°C	ISO 75/Af
Relative Temp Index, Elec [2]	130	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	120	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	130	°C	UL 746B
PHYSICAL [1]			
Specific Gravity	1.19	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm [3]	0.4 – 0.8	%	SABIC method
Mold Shrinkage, xflow, 3.2 mm [3]	0.4 – 0.8	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	10	g/10 min	ASTM D1238
Density	1.19	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.12	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.09	%	ISO 62
Melt Volume Rate, MVR at 300°C/1.2 kg	9	cm³/10 min	ISO 1133
OPTICAL [1]			
Light Transmission, 2.54 mm	82	%	ASTM D1003
Haze, 2.54 mm	3	%	ASTM D1003
ELECTRICAL [1]			
Volume Resistivity	>1.E+15	Ω.cm	ASTM D257
Surface Resistivity	>1.E+15	Ω	ASTM D257
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E45329-519319	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94
UL Recognized, 94V-2 Flame Class Rating	≥2.5	mm	UL 94
Glow Wire Ignitability Temperature, 3.0 mm	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 2.5 mm	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.5 mm	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 0.8 mm	825	°C	IEC 60695-2-13
Glow Wire Flammability Index, 3.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 2.5 mm	825	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.5 mm	825	°C	IEC 60695-2-12
Glow Wire Flammability Index, 0.8 mm	825	°C	IEC 60695-2-12
INJECTION MOLDING [4]			
Drying Temperature	120	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	48	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	295 – 315	°C	
Nozzle Temperature	290 – 310	°C	
Front - Zone 3 Temperature	295 – 315	°C	
Middle - Zone 2 Temperature	280 – 305	°C	

© 2026 Copyright by SABIC. All rights reserved

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Rear - Zone 1 Temperature	270 – 295	°C	
Mold Temperature	70 – 95	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.,The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a “seller”), is made exclusively under seller’s standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer’s particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2026 Copyright by SABIC. All rights reserved