

# LNPTM VERTON™ COMPOUND RV00AE

RF-700-10-EM

## DESCRIPTION

LNP VERTON RV00AE is a compound based on Polyamide 66 (Nylon 66) resin containing 50% long glass fiber. Added features of this grade include Easy Molding and Structural.

GENERAL INFORMATION	
Features	Good Processability, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

  

INDUSTRY	SUB INDUSTRY
Automotive	Automotive Exteriors
Building and Construction	Building Component
Consumer	Sport/Leisure, Home Appliances, Commercial Appliance
Industrial	Electrical, Industrial General

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, brk, Type I, 5 mm/min	219	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.1	%	ASTM D638
Tensile Modulus, 50 mm/min	15660	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	362	MPa	ASTM D790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	359	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	13200	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	216	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.3	%	ISO 527
Tensile Modulus, 1 mm/min	14450	MPa	ISO 527
Flexural Stress	342	MPa	ISO 178
Flexural Modulus, 2 mm/min	13310	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched, 23°C	1260	J/m	ASTM D4812
Izod Impact, notched, 23°C	392	J/m	ASTM D256
Multiaxial Impact	8	J	ISO 6603
Instrumented Dart Impact Total Energy, 23°C	15	J	ASTM D3763
Izod Impact, unnotched 80*10*4 +23°C	83	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	42	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
HDT, 0.45 MPa, 3.2 mm, unannealed	226	°C	ASTM D648

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT, 1.82 MPa, 3.2mm, unannealed	223	°C	ASTM D648
CTE, -30°C to 30°C, flow	2.0E-05	1 / °C	ASTM D696
CTE, -30°C to 30°C, xflow	7.5E-05	1 / °C	ASTM D696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	224	°C	ISO 75 /Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	222	°C	ISO 75 /Af
Relative Temp Index, Elec <sup>(2)</sup>	105	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(2)</sup>	110	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(2)</sup>	110	°C	UL 746B
<b>PHYSICAL <sup>(1)</sup></b>			
Specific Gravity	1.59	-	ASTM D792
Density	1.59	g/cm <sup>3</sup>	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.64	%	ASTM D570
Mold Shrinkage, flow, 24 hrs <sup>(3)</sup>	0.1 – 0.3	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs <sup>(3)</sup>	0.4 – 0.6	%	ASTM D955
Moisture Absorption (23°C / 50% RH)	1.2	%	ISO 62
<b>ELECTRICAL <sup>(2)</sup></b>			
Arc Resistance, Tungsten {PLC}	6	PLC Code	ASTM D495
Comparative Tracking Index (UL) {PLC}	0	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥1.5	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 2	≥0.75	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥0.75	mm	UL 746A
High Voltage Arc Track Rate {PLC}	0	PLC Code	UL 746A
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			
UL Yellow Card Link	<a href="#">E121562-101344706</a>	-	-
UL Recognized, 94HB Flame Class Rating <sup>(2)</sup>	≥0.75	mm	UL 94
<b>INJECTION MOLDING <sup>(4)</sup></b>			
Drying Temperature	80	°C	
Drying Time	2 – 4	Hrs	
Drying Time (Cumulative)	12	Hrs	
Minimum Moisture Content	0.15	%	
Maximum Moisture Content	0.25	%	
Melt Temperature	290 – 305	°C	
Front - Zone 3 Temperature	290 – 300	°C	
Middle - Zone 2 Temperature	290 – 300	°C	
Rear - Zone 1 Temperature	280 – 295	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding



## ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

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