

# LNPTM STAT-KONTM COMPOUND RE008

EMI-X RC-1008

## DESCRIPTION

LNP STAT-KON RE008 compound is based on Nylon 6/6 resin containing 40% carbon fiber. Added features of this grade include: Electrically Conductive.

GENERAL INFORMATION	
Features	Electrically Conductive, Carbon fiber filled, High stiffness/Strength, No PFAS intentionally added
Fillers	Carbon Fiber
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding
INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Electronic Components
Industrial	Material Handling

## TYPICAL PROPERTY VALUES

Revision 20240903

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, brk, Type I, 5 mm/min	259	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	1.3	%	ASTM D638
Tensile Modulus, 5 mm/min	33330	MPa	ASTM D638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	390	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	25580	MPa	ASTM D790
Tensile Strain, yield, 5 mm/min	2.52	%	ISO 527
Flexural Modulus, 2 mm/min	25000	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched, 23°C	1069	J/m	ASTM D4812
Izod Impact, notched, 23°C	116	J/m	ASTM D256
Izod Impact, notched 80*10*4 +23°C	8	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
HDT, 1.82 MPa, 3.2mm, unannealed	256	°C	ASTM D648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	255	°C	ISO 75/Af
Relative Temp Index, Elec <sup>(2)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(2)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(2)</sup>	65	°C	UL 746B
<b>PHYSICAL <sup>(1)</sup></b>			
Specific Gravity	1.32	-	ASTM D792
<b>ELECTRICAL <sup>(1)</sup></b>			
Surface Resistivity <sup>(3)</sup>	1.E+01 – 1.E+04	Ω	ASTM D257
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
UL Yellow Card Link	<a href="#">E121562-101282584</a>	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
<b>INJECTION MOLDING <sup>(4)</sup></b>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Measurement meets requirements as specified in ASTM D4496.
- (4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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