

FLEX NORYL™ RESIN WCP841

REGION AMERICAS

DESCRIPTION

FLEX NORYL WCA955 resin is a flexible, non-reinforced injection moldable blend of Polyphenylene Ether (PPE) + Styrene Ethylene Butylene Styrene (SEBS) + Polyolefin. This material contains non-halogenated flame retardant and carries a UL94 flame rating of V0 at 6mm. FLEX NORYL WCA955 resin is intended for evaluation in over-molding applications such as plugs, strain reliefs, and connectors. It has a Shore A Hardness reading of 84 and exhibits low specific gravity, very low water absorption, and dimensional stability.

GENERAL INFORMATION	
Features	Flame Retardant, Good Processability, Hydrolytic Stability, Thin Wall, Flexible, Non Cl/Br flame retardant, Non halogenated flame retardant, Creep resistant, Impact resistant, No PFAS intentionally added
Fillers	Unreinforced
Polymer Types	Polyphenylene Ether + TPE (PPE+TPE)
Processing Techniques	Wire Coating Extrusion

INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, brk, Type I, 50 mm/min	6	MPa	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	150	%	ASTM D638
Flexural Modulus, 12.5 mm/min, 100 mm span	50	MPa	ASTM D790
Hardness, Shore A, 30S reading	84	-	ASTM D2240
Tensile Stress, break, 50 mm/min	7	MPa	ISO 527
Tensile Strain, break, 50 mm/min	175	%	ISO 527
Flexural Modulus, 12.5 mm/min	50	MPa	ISO 178
IMPACT ⁽¹⁾			
Brittleness Temperature	<-40	°C	ASTM D746
PHYSICAL ⁽¹⁾			
Specific Gravity	1.01	-	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.95	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.75	%	ASTM D955
Melt Flow Rate, 210°C/5 kgf	24	g/10 min	ASTM D1238
Melt Flow Rate, 250°C/2.16 kgf	27	g/10 min	ASTM D1238
ELECTRICAL ⁽¹⁾			
Volume Resistivity	7.1E+15	Ω.cm	ASTM D257
Comparative Tracking Index ⁽³⁾	600	V	IEC 60112
Comparative Tracking Index (UL) {PLC}	0	PLC Code	UL 746A
FLAME CHARACTERISTICS ⁽⁴⁾			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
UL Yellow Card Link	<u>E207780-101939210</u>	-	-
UL Recognized, 94HB Flame Class Rating	≥0.6	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥6	mm	UL 94
Glow Wire Flammability Index 750°C, passes at ⁽³⁾	3	mm	IEC 60695-2-12
Glow Wire Ignitability Temperature, 3.0 mm ⁽³⁾	750	°C	IEC 60695-2-13
INJECTION MOLDING ⁽⁵⁾			
Drying Temperature	60 – 80	°C	
Drying Time	4 – 6	Hrs	
Drying Time (Cumulative)	8	Hrs	
Maximum Moisture Content	0.01	%	
Melt Temperature	220 – 250	°C	
Nozzle Temperature	220 – 250	°C	
Front - Zone 3 Temperature	220 – 250	°C	
Middle - Zone 2 Temperature	210 – 240	°C	
Rear - Zone 1 Temperature	180 – 220	°C	
Mold Temperature	40 – 60	°C	
Back Pressure	3 – 10	MPa	
Screw Speed	30 – 80	rpm	
Shot to Cylinder Size	30 – 70	%	
Vent Depth	0.03 – 0.05	mm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Value shown here is based on internal measurement.
- (4) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses, colors and regions. For details, please see the UL Yellow Card.
- (5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

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