

# LNPTM STAT-KONTM COMPOUND ZE004XXQ

ZC-1004XXQ

## DESCRIPTION

LNP STAT-KON ZE004XXQ compound is based on Polyphenylene Ether / Polystyrene (PPE/PS) blend containing 20% carbon fiber. Added features of this grade include: Electrically Conductive.

| GENERAL INFORMATION   |  |
|-----------------------|--|
| Features              | Electrically Conductive, Carbon fiber filled, High stiffness/Strength, No PFAS intentionally added |
| Fillers               | Carbon Fiber   |
| Polymer Types         | Polyphenylene Ether + PS (PPE+PS)  |
| Processing Techniques | Injection Molding  |

  

| INDUSTRY                   | SUB INDUSTRY          |
|----------------------------|-----------------------|
| Electrical and Electronics | Electronic Components |
| Industrial                 | Material Handling     |

## TYPICAL PROPERTY VALUES

Revision 20231109

| PROPERTIES                                | TYPICAL VALUES | UNITS             | TEST METHODS |
|---|----------------|-------------------|--------------|
| MECHANICAL <sup>(1)</sup>                 |                |                   |              |
| Tensile Stress, brk, Type I, 5 mm/min     | 62             | MPa               | ASTM D638    |
| Tensile Strain, brk, Type I, 5 mm/min     | 1              | %                 | ASTM D638    |
| Tensile Modulus, 5 mm/min                 | 14200          | MPa               | ASTM D638    |
| Flexural Strength, 1.3 mm/min, 50 mm span | 102            | MPa               | ASTM D790    |
| Flexural Modulus, 1.3 mm/min, 50 mm span  | 11300          | MPa               | ASTM D790    |
| Tensile Stress, break, 5 mm/min           | 60             | MPa               | ISO 527      |
| Tensile Strain, break, 5 mm/min           | 0.9            | %                 | ISO 527      |
| Tensile Modulus, 1 mm/min                 | 14500          | MPa               | ISO 527      |
| Flexural Strength, 2 mm/min               | 95             | MPa               | ISO 178      |
| Flexural Modulus, 2 mm/min                | 11100          | MPa               | ISO 178      |
| IMPACT <sup>(1)</sup>                     |                |                   |              |
| Izod Impact, unnotched, 23°C              | 250            | J/m               | ASTM D4812   |
| Izod Impact, notched, 23°C                | 65             | J/m               | ASTM D256    |
| Izod Impact, unnotched 80*10*4 +23°C      | 18             | kJ/m <sup>2</sup> | ISO 180/1U   |
| Izod Impact, notched 80*10*4 +23°C        | 7              | kJ/m <sup>2</sup> | ISO 180/1A   |
| THERMAL <sup>(1)</sup>                    |                |                   |              |
| HDT, 0.45 MPa, 3.2 mm, unannealed         | 139            | °C                | ASTM D648    |
| HDT, 1.82 MPa, 3.2mm, unannealed          | 135            | °C                | ASTM D648    |
| CTE, -40°C to 40°C, flow                  | 9.5E-6         | 1/°C              | ASTM E831    |
| CTE, -40°C to 40°C, xflow                 | 7.5E-5         | 1/°C              | ASTM E831    |
| CTE, -40°C to 40°C, flow                  | 9.5E-6         | 1/°C              | ISO 11359-2  |
| CTE, -40°C to 40°C, xflow                 | 7.5E-5         | 1/°C              | ISO 11359-2  |

| PROPERTIES                                | TYPICAL VALUES | UNITS             | TEST METHODS |
|---|----------------|-------------------|--------------|
| HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm    | 141            | °C                | ISO 75/Bf    |
| HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm     | 135            | °C                | ISO 75/Af    |
| <b>PHYSICAL <sup>(1)</sup></b>            |                |                   |              |
| Density                                   | 1.5            | g/cm <sup>3</sup> | ISO 1183     |
| Moisture Absorption, (23°C/50% RH/24 hrs) | 0.02           | %                 | ASTM D570    |
| Water Absorption, (23°C/24hrs)            | 0.1            | %                 | ASTM D570    |
| Mold Shrinkage, flow <sup>(2)</sup>       | 0.1 – 0.2      | %                 | SABIC method |
| Mold Shrinkage, xflow <sup>(2)</sup>      | 0.2 – 0.4      | %                 | SABIC method |
| Density                                   | 1.5            | g/cm <sup>3</sup> | ASTM D792    |
| <b>ELECTRICAL <sup>(1)</sup></b>          |                |                   |              |
| Surface Resistivity <sup>(3)</sup>        | 1E02 – 1E06    | Ω                 | ASTM D257    |
| <b>INJECTION MOLDING <sup>(4)</sup></b>   |                |                   |              |
| Drying Temperature                        | 120            | °C                |              |
| Drying Time                               | 4              | Hrs               |              |
| Melt Temperature                          | 300 – 305      | °C                |              |
| Front - Zone 3 Temperature                | 300 – 310      | °C                |              |
| Middle - Zone 2 Temperature               | 290 – 300      | °C                |              |
| Rear - Zone 1 Temperature                 | 275 – 290      | °C                |              |
| Mold Temperature                          | 80 – 110       | °C                |              |
| Back Pressure                             | 0.2 – 0.3      | MPa               |              |
| Screw Speed                               | 30 – 60        | rpm               |              |

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Measurement meets requirements as specified in ASTM D4496.
- (4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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