

VALOX™ FR RESIN ENH8560

REGION EUROPE

DESCRIPTION

VALOX ENH8560 is a 30% glass reinforced, non-chlorinated/brominated flame retardant Polybutylene Terephthalate/Polyethylene Terephthalate (PBT/PET) injection moldable grade with excellent chemical resistance. It has a UL94V0@1.5mm and 5VA@2.0mm flame rating. This is a good candidate for a variety of applications needing a sustainable FR PBT/PET solution.

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yld, Type I, 5 mm/min	103	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	103	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	1	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2	%	ASTM D638
Tensile Modulus, 5 mm/min	12000	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	145	MPa	ASTM D790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	145	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	10000	MPa	ASTM D790
Tensile Stress, yield, 5 mm/min	105	MPa	ISO 527
Tensile Stress, break, 5 mm/min	105	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1	%	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Tensile Modulus, 1 mm/min	12000	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	165	MPa	ISO 178
Flexural Stress, break, 2 mm/min	165	MPa	ISO 178
Flexural Strain, break, 2 mm/min	2	%	ISO 178
Flexural Modulus, 2 mm/min	10000	MPa	ISO 178
Ball Indentation Hardness, H358/30	166	MPa	ISO 2039-1
Hardness, Rockwell R	118	-	ISO 2039-2
IMPACT ⁽¹⁾			
Charpy Impact, unnotched, 23°C	30	kJ/m ²	ISO 179/2C
Charpy Impact, unnotched, -30°C	30	kJ/m ²	ISO 179/2C
Izod Impact, unnotched, 23°C	450	J/m	ASTM D4812
Izod Impact, unnotched, -30°C	400	J/m	ASTM D4812
Izod Impact, notched, 23°C	60	J/m	ASTM D256
Izod Impact, notched, 0°C	60	J/m	ASTM D256
Izod Impact, notched, -30°C	60	J/m	ASTM D256
Izod Impact, unnotched 80*10*4 +23°C	30	kJ/m ²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	27	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 0°C	7	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	7	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	5	kJ/m ²	ISO 179/1eA
Charpy Impact, notched, 23°C	7	kJ/m ²	ISO 179/2C

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Charpy Impact, notched, -30°C	7	kJ/m ²	ISO 179/2C
THERMAL ⁽¹⁾			
CTE, -40°C to 95°C, flow	2.1E-05	1/°C	ASTM E831
CTE, -40°C to 95°C, xflow	5.60E-05	1/°C	ASTM E831
Vicat Softening Temp, Rate A/50	220	°C	ASTM D1525
Vicat Softening Temp, Rate B/50	196	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	210	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	196	°C	ASTM D648
CTE, -40°C to 40°C, flow	1.9E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.6E-05	1/°C	ISO 11359-2
CTE, 23°C to 150°C, flow	2.1E-05	1/°C	ISO 11359-2
CTE, 23°C to 150°C, xflow	1.4E-04	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	215	°C	ISO 306
Vicat Softening Temp, Rate B/50	203	°C	ISO 306
Vicat Softening Temp, Rate B/120	201	°C	ISO 306
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	215	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	180	°C	ISO 75/Af
Relative Temp Index, Elec ⁽²⁾	75	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	75	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	75	°C	UL 746B
PHYSICAL ⁽¹⁾			
Moisture Absorption, (23°C/50% RH/24 hrs)	0.07	%	ASTM D570
Water Absorption, (23°C/24hrs)	0.4	%	ASTM D570
Specific Gravity	1.58	-	ASTM D792
Filler Content	30	%	ASTM D229
Mold Shrinkage on Tensile Bar, flow ⁽³⁾	0.3 – 0.4	%	SABIC method
Melt Flow Rate, 250°C/5.0 kgf	11	g/10 min	ASTM D1238
Melt Flow Rate, 265°C/2.16kgf	5	g/10 min	ASTM D1238
Melt Volume Rate, MVR at 250°C/5 kg	10	cm ³ /10 min	ASTM D1238
Density	1.58	g/cm ³	ISO 1183
Water Absorption, (23°C/saturated)	0.3	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.05	%	ISO 62
Melt Flow Rate, 250°C/5.0 kg	11	g/10 min	ISO 1133
Melt Volume Rate, MVR at 265°C/5.0 kg	25	cm ³ /10 min	ISO 1133
Melt Viscosity, 260°C, 1500 sec-1	155	Pa-s	ISO 11443
ELECTRICAL ⁽¹⁾			
Volume Resistivity	1.E+15	Ω.cm	ASTM D257
Dielectric Strength, in oil, 0.8 mm	35	kV/mm	ASTM D149
Dielectric Strength, in oil, 1.6 mm	25	kV/mm	ASTM D149
Dielectric Strength, in oil, 3.2 mm	8	kV/mm	ASTM D149
Relative Permittivity, 1 MHz	3.6	-	ASTM D150
Dissipation Factor, 1 MHz	0.012	-	ASTM D150
Volume Resistivity	1.E+15	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ω	IEC 60093

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Dielectric Strength, in oil, 0.8 mm	35	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 1.6 mm	25	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 3.2 mm	8	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3.6	-	IEC 60250
Dissipation Factor, 1 MHz	0.012	-	IEC 60250
Comparative Tracking Index ⁽⁴⁾	425	V	IEC 60112
Comparative Tracking Index (UL) {PLC}	2	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥0.8	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥0.8	mm	UL 746A
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E45329-100705592	-	-
UL Recognized, 94-5VA Flame Class Rating	≥2	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
Glow Wire Ignitability Temperature, 3.0 mm	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 2.0 mm	775	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.5 mm	750	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.0 mm	750	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 0.8 mm	750	°C	IEC 60695-2-13
Glow Wire Flammability Index, 3.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 2.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.5 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 0.8 mm	960	°C	IEC 60695-2-12
Oxygen Index (LOI)	31	%	ASTM D2863
Oxygen Index (LOI)	31	%	ISO 4589
INJECTION MOLDING ⁽⁵⁾			
Drying Temperature	110 – 120	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	260 – 285	°C	
Nozzle Temperature	265 – 275	°C	
Front - Zone 3 Temperature	260 – 280	°C	
Middle - Zone 2 Temperature	255 – 280	°C	
Rear - Zone 1 Temperature	240 – 260	°C	
Hopper Temperature	40 – 60	°C	
Mold Temperature	60 – 110	°C	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article. The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(4) Value shown here is based on internal measurement.

(5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.



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