

LEXANT™ VISUALFX™ RESIN FXD144R

REGION AMERICAS

DESCRIPTION

Transparent/translucent medium viscosity grade for light diffusion. FDA compliant. Color package may affect performance.

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yld, Type I, 50 mm/min	61	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	68	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6.2	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	128	%	ASTM D638
Tensile Modulus, 50 mm/min	2300	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	93	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2340	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, notched, 23°C	854	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	76	J	ASTM D3763
THERMAL ⁽¹⁾			
HDT, 0.45 MPa, 3.2 mm, unannealed	137	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	126	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Specific Gravity	1.19	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm ⁽²⁾	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	10.8	g/10 min	ASTM D1238

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article. The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

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