

# LNPTM STAT-KONTM COMPOUND KE004

KC-1004

REGION AMERICAS

## DESCRIPTION

LNP STAT-KON KE004 compound is based on POM (Acetal) copolymer resin containing 20% carbon fiber. Added features of this grade include: Electrically Conductive.

GENERAL INFORMATION	
Features	Electrically Conductive, Carbon fiber filled, High stiffness/Strength, No PFAS intentionally added
Fillers	Carbon Fiber
Polymer Types	Acetal (POM) Copolymer
Processing Techniques	Injection Molding
INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Electronic Components
Industrial	Material Handling

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, yield	121	MPa	ASTM D638
Tensile Stress, break	121	MPa	ASTM D638
Tensile Strain, yield	1.6	%	ASTM D638
Tensile Strain, break	1.6	%	ASTM D638
Tensile Modulus, 50 mm/min	14470	MPa	ASTM D638
Flexural Stress	151	MPa	ASTM D790
Flexural Modulus	11030	MPa	ASTM D790
Tensile Stress, yield	110	MPa	ISO 527
Tensile Stress, break	110	MPa	ISO 527
Tensile Strain, yield	1.4	%	ISO 527
Tensile Strain, break	1.4	%	ISO 527
Tensile Modulus, 1 mm/min	12990	MPa	ISO 527
Flexural Stress	160	MPa	ISO 178
Flexural Modulus	11500	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched, 23°C	427	J/m	ASTM D4812
Izod Impact, notched, 23°C	48	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	10	J	ASTM D3763
Multiaxial Impact	2	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>THERMAL <sup>(1)</sup></b>			
HDT, 0.45 MPa, 3.2 mm, unannealed	162	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	160	°C	ASTM D648
CTE, -40°C to 40°C, flow	3.06E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.84E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	3.10E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	6.90E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	163	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	160	°C	ISO 75/Af
<b>PHYSICAL <sup>(1)</sup></b>			
Density	1.47	g/cm <sup>3</sup>	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.2	%	ASTM D570
Mold Shrinkage, flow, 24 hrs <sup>(2)</sup>	0.6 – 0.8	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs <sup>(2)</sup>	1.6 – 1.8	%	ASTM D955
Mold Shrinkage, flow, 24 hrs <sup>(2)</sup>	0.69	%	ISO 294
Mold Shrinkage, xflow, 24 hrs <sup>(2)</sup>	1.7	%	ISO 294
Density	1.47	g/cm <sup>3</sup>	ISO 1183
<b>ELECTRICAL <sup>(1)</sup></b>			
Surface Resistivity <sup>(3)</sup>	1.E+02 – 1.E+06	Ω	ASTM D257
<b>FLAME CHARACTERISTICS <sup>(4)</sup></b>			
UL Yellow Card Link	<a href="#">E121562-101284439</a>	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
<b>INJECTION MOLDING <sup>(5)</sup></b>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Melt Temperature	200 – 215	°C	
Front - Zone 3 Temperature	210 – 220	°C	
Middle - Zone 2 Temperature	195 – 205	°C	
Rear - Zone 1 Temperature	175 – 190	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) Measurement meets requirements as specified in ASTM D4496.

(4) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

## ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.



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