

LNPT[™] LUBRICOMP[™] COMPOUND RI001

RL-4410
REGION EUROPE

DESCRIPTION

LNP LUBRICOMP RI001 compound is based on Nylon 6/6 resin containing 2% silicone. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Unreinforced, Silicone
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield, 5 mm/min	69	MPa	ISO 527
Tensile Stress, break, 5 mm/min	57	MPa	ISO 527
Tensile Strain, break, 5 mm/min	58	%	ISO 527
Flexural Stress, break, 2 mm/min	85	MPa	ISO 178
Flexural Modulus, 2 mm/min	2300	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	10	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
CTE, 23°C to 60°C, flow	9.7E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.33E-04	1/°C	ISO 11359-2
Relative Temp Index, Elec ⁽²⁾	65	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	65	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	65	°C	UL 746B
PHYSICAL ⁽¹⁾			
Density	1.14	g/cm ³	ISO 1183
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E45329-101344689	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.03	%	
Melt Temperature	200 – 210	°C	
Front - Zone 3 Temperature	195 – 205	°C	
Middle - Zone 2 Temperature	190 – 200	°C	
Rear - Zone 1 Temperature	180 – 195	°C	
Mold Temperature	15 – 45	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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