LNP™ THERMOCOMP™ Compound RF008XXZ

RF-1008
REGION EUROPE

DESCRIPTION

LNP THERMOCOMP RF008XXZ compound is based on Nylon 6/6 resin containing 40% glass fiber.

GENERAL INFORMATION	
Features	High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20260205

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, break, 5 mm/min	189	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.3	%	ISO 527
Flexural Stress, break, 2 mm/min	276	MPa	ISO 178
Flexural Modulus, 2 mm/min	11000	MPa	ISO 178
IMPACT [1]			
Izod Impact, unnotched 80*10*4 +23°C	74	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	13	kJ/m²	ISO 180/1A
THERMAL [1]			
CTE, 23°C to 60°C, flow	2.7E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	258	°C	ISO 75/Af
PHYSICAL [1]			
Mold Shrinkage on Tensile Bar, flow [2]	0.2 – 0.4	%	SABIC method
Density	1.47	g/cm³	ISO 1183

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

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