

LNPTM LUBRICOMPTM COMPOUND FL004

FL-4040
REGION ASIA

DESCRIPTION

LNP LUBRICOMP FL004 compound is based on Polyethylene (PE) resin containing 20% PTFE. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Unreinforced, PTFE
Polymer Types	Polyethylene, Unspecified (PE, Unspecified)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	25	MPa	ASTM D638
Tensile Strain, break	42	%	ASTM D638
Tensile Modulus, 50 mm/min	1430	MPa	ASTM D638
Flexural Stress	20	MPa	ASTM D790
Flexural Modulus	1000	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, notched, 23°C	26	J/m	ASTM D256
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	46	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Density	1.08	g/cm ³	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽²⁾	2	%	ASTM D955

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.



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