

LNPTM LUBRICOMPTM COMPOUND SP003

SL-4530

REGION EUROPE

DESCRIPTION

LNP LUBRICOMP SP003 compound is based on Nylon 12 resin containing 15% PTFE/silicone. Added features of this grade include: Internally Lubricated, Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Unreinforced, PTFE/Silicone
Polymer Types	Polyamide 12 (Nylon 12)
Processing Techniques	Injection Molding
INDUSTRY	SUB INDUSTRY
Automotive	Automotive Under the Hood
Consumer	Home Appliances, Commercial Appliance
Electrical and Electronics	Electronic Components, Mobile Phone - Computer - Tablets

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield, 50 mm/min	38	MPa	ISO 527
Tensile Stress, break, 50 mm/min	28	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	2.9	%	ISO 527
Tensile Strain, break, 50 mm/min	35	%	ISO 527
Tensile Modulus, 1 mm/min	2000	MPa	ISO 527
Flexural Stress, break, 2 mm/min	45	MPa	ISO 178
Flexural Modulus, 2 mm/min	1300	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched 80*10*4 +23°C	85	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
CTE, 23°C to 60°C, flow	1.3E-04	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.4E-04	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	134	°C	ISO 75/Bf
PHYSICAL ⁽¹⁾			
Density	1.09	g/cm ³	ISO 1183
Water Absorption, (23°C/24hrs)	1.9	%	ISO 62-1
INJECTION MOLDING ⁽²⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Maximum Moisture Content	0.12 – 0.2	%	
Melt Temperature	225 – 240	°C	
Front - Zone 3 Temperature	225 – 240	°C	
Middle - Zone 2 Temperature	220 – 230	°C	
Rear - Zone 1 Temperature	215 – 225	°C	
Mold Temperature	70 – 80	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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