

# LNPT<sup>™</sup> LUBRICOMP<sup>™</sup> COMPOUND RI001

RL-4410

REGION AMERICAS

## DESCRIPTION

LNP LUBRICOMP RI001 compound is based on Nylon 6/6 resin containing 2% silicone. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Unreinforced, Silicone
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

  

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, brk, Type I, 5 mm/min	61	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.6	%	ASTM D638
Tensile Modulus, 5 mm/min	3200	MPa	ASTM D638
Flexural Modulus, 1.3 mm/min, 50 mm span	2910	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	68	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	3.7	%	ISO 527
Tensile Strain, break, 5 mm/min	4.4	%	ISO 527
Tensile Modulus, 1 mm/min	2930	MPa	ISO 527
Flexural Stress	96	MPa	ISO 178
Flexural Modulus, 2 mm/min	2690	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched, 23°C	1630	J/m	ASTM D4812
Izod Impact, notched, 23°C	45	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	6	J	ASTM D3763
Izod Impact, unnotched 80*10*4 +23°C	214	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
HDT, 0.45 MPa, 3.2 mm, unannealed	241	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	66	°C	ASTM D648
CTE, -30°C to 30°C, flow	8.3E-05	1/°C	ASTM D696

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -30°C to 30°C, xflow	8.E-05	1/°C	ASTM D696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	164	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	59	°C	ISO 75/Af
Relative Temp Index, Elec <sup>(2)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(2)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(2)</sup>	65	°C	UL 746B
<b>PHYSICAL <sup>(1)</sup></b>			
Specific Gravity	1.15	-	ASTM D792
Density	1.14	g/cm <sup>3</sup>	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	1.2	%	ASTM D570
Mold Shrinkage, flow, 24 hrs <sup>(3)</sup>	2 – 4	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs <sup>(3)</sup>	2 – 4	%	ASTM D955
Wear Factor Washer	104	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D3702 Modified: Manual
Wear Factor Ring	-1	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.43	-	ASTM D3702 Modified: Manual
Static COF	0.26	-	ASTM D3702 Modified: Manual
Moisture Absorption (23°C / 50% RH)	1.5	%	ISO 62
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			
UL Yellow Card Link	<a href="#">E121562-101344711</a>	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
<b>INJECTION MOLDING <sup>(4)</sup></b>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	275 – 290	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	80 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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