

# LNPTM LUBRICOMPTM COMPOUND OL004

OL-4040

## DESCRIPTION

LNP LUBRICOMP OL004 compound is based on Polyphenylene Sulfide (PPS) - linear resin containing 20% PTFE. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Unreinforced, PTFE
Polymer Types	Polyphenylene Sulfide, Linear (PPS, Linear)
Processing Techniques	Injection Molding

  

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, yield, 5 mm/min	58	MPa	ISO 527
Tensile Stress, break, 5 mm/min	58	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4.6	%	ISO 527
Tensile Strain, break, 5 mm/min	4	%	ISO 527
Tensile Modulus, 1 mm/min	3100	MPa	ISO 527
Flexural Strength, 2 mm/min	97	MPa	ISO 178
Flexural Modulus, 2 mm/min	2950	MPa	ISO 178
Tensile Stress, yld, Type I, 5 mm/min	53	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	53	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	3	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	3	%	ASTM D638
Tensile Modulus, 50 mm/min	3000	MPa	ASTM D638
Flexural Strength, 1.3 mm/min, 50 mm span	96	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2840	MPa	ASTM D790
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, notched 80°10*4 +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact, unnotched 80°10*4 +23°C	20	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, unnotched, 23°C	348	J/m	ASTM D4812
Izod Impact, notched, 23°C	32	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	2	J	ASTM D3763

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>THERMAL <sup>(1)</sup></b>			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	102	°C	ISO 75/Af
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	179	°C	ISO 75/Bf
CTE, 23°C to 60°C, flow	5.20E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	5.30E-05	1/°C	ISO 11359-2
HDT, 0.45 MPa, 3.2 mm, unannealed	129	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	99	°C	ASTM D648
Relative Temp Index, Elec <sup>(2)</sup>	130	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(2)</sup>	130	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(2)</sup>	130	°C	UL 746B
<b>PHYSICAL <sup>(1)</sup></b>			
Density	1.45	g/cm <sup>3</sup>	ISO 1183
Density	1.45	g/cm <sup>3</sup>	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.02	%	ASTM D570
Mold Shrinkage, flow, 24 hrs <sup>(3)</sup>	1 – 3	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs <sup>(3)</sup>	1 – 3	%	ASTM D955
Wear Factor Washer	84	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D3702 Modified: Manual
Wear Factor Ring	0	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.21	-	ASTM D3702 Modified: Manual
Static COF	0.08	-	ASTM D3702 Modified: Manual
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			
UL Yellow Card Link	<a href="#">E121562-101284448</a>	-	-
UL Yellow Card Link 2	<a href="#">E45329-101284432</a>	-	-
UL Recognized, 94V-0 Flame Class Rating	1.6	mm	UL 94
<b>INJECTION MOLDING <sup>(4)</sup></b>			
Drying Temperature	120 – 150	°C	
Drying Time	4	Hrs	
Melt Temperature	315 – 320	°C	
Front - Zone 3 Temperature	330 – 345	°C	
Middle - Zone 2 Temperature	320 – 330	°C	
Rear - Zone 1 Temperature	305 – 315	°C	
Mold Temperature	140 – 165	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.



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