NORYL™ Resin SE1GFN3E

REGION EUROPE

DESCRIPTION

NORYL SE1GFN3E resin is a 30% glass fiber reinforced blend of polyphenylene ether (PPE) + polystyrene (PS). This injection moldable grade contains non-brominated, non-chlorinated flame retardant and carries a UL94 flame rating of V1 at 1.5mm and RTI of 110C. NORYL SE1GFN3E exhibits high heat resistance, good dielectric strength, dimensional stability, hydrolytic stability, and very low moisture absorption. This material is an excellent candidate for a variety of applications such as solar frames, unattended power supply (UPS) inverter/charger, indoor and outdoor electrical enclosures / housings / connectors, and wall plates / sockets / switches.

GENERAL INFORMATION	
Features	Flame Retardant, Hydrolytic Stability, Low Warpage, Amorphous, Low Shrinkage, Low Moisture Absorption, Low Specific Gravity, Non Cl/Br flame retardant, Non halogenated flame retardant, Dimensional stability, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Polyphenylene Ether + PS (PPE+PS)
Processing Techniques	Injection Molding

TYPICAL PROPERTY VALUES

Revision 20261113

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Taber Abrasion, CS-17, 1 kg	55	mg/1000cy	SABIC method
Tensile Stress, break, 5 mm/min	105	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Tensile Modulus, 1 mm/min	8000	MPa	ISO 527
Flexural Stress, break, 2 mm/min	130	MPa	ISO 178
Flexural Modulus, 2 mm/min	6000	MPa	ISO 178
Ball Indentation Hardness, H358/30	130	MPa	ISO 2039-1
IMPACT [1]			
Izod Impact, Unnotched			
80*10*4 +23°C	25	kJ/m²	ISO 180/1U
80*10*4 -30°C	25	kJ/m²	ISO 180/1U
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	30	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	30	kJ/m²	ISO 179/1eU
THERMAL [1]			
CTE, -40°C to 40°C, flow	3.7E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	5.5E-05	1/°C	ASTM E831
Thermal Conductivity	0.28	W/m-°C	ISO 8302
CTE, -40°C to 40°C, flow	3.7E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.5E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, flow	3.E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	7.E-05	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Ball Pressure Test, approximate maximum	140	°C	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	155	°C	ISO 306

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Vicat Softening Temp, Rate B/50	145	°C	ISO 306
Vicat Softening Temp, Rate B/120	150	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	140	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	135	°C	ISO 75/Ae
Relative Temp Index, Elec [2]	110	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	105	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	110	°C	UL 746B
PHYSICAL [1]			
Mold Shrinkage on Tensile Bar, flow [3]	0.1 – 0.3	%	SABIC method
Density	1.29	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.23	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.07	%	ISO 62
Melt Volume Rate, MVR at 280°C/10.0 kg	9	cm³/10 min	ISO 1133
ELECTRICAL [1]			
Volume Resistivity	1.E+15	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ω	IEC 60093
Dielectric Strength, in oil, 0.8 mm	30	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 1.6 mm	25	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 3.2 mm	16	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.008	-	IEC 60250
Dissipation Factor, 1 MHz	0.005	-	IEC 60250
Comparative Tracking Index [4]	300	V	IEC 60112
Relative Permittivity, 50/60 Hz	3.1	-	IEC 60250
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
High Amp Arc Ignition (HAI), PLC 3	≥6	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 4	≥1.5	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥1.5	mm	UL 746A
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E45329-236778	-	-
UL Recognized, 94-5VA Flame Class Rating	≥3	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥6	mm	UL 94
UL Recognized, 94V-1 Flame Class Rating	≥1.5	mm	UL 94
Glow Wire Flammability Index 960°C, passes at [4]	3.2	mm	IEC 60695-2-12
UV-light, water exposure/immersion	F2	-	UL 746C
Oxygen Index (LOI)	31	%	ISO 4589
INJECTION MOLDING [5]			
Drying Temperature	110 – 120	°C	
Drying Time	2 – 3	Hrs	
Melt Temperature	300 – 320	°C	
Nozzle Temperature	280 – 300	°C	
Front - Zone 3 Temperature	300 – 320	°C	
Middle - Zone 2 Temperature	280 – 300	°C	
Rear - Zone 1 Temperature	260 – 280	°C	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Hopper Temperature	80 – 100	°C	
Mold Temperature	100 – 130	°C	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses, colors and regions. For details, please see the UL Yellow Card.
(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(4) Value shown here is based on internal measurement.
(5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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