NORYL™ RESIN WM330G

REGION EUROPE

DESCRIPTION

NORYL WM330G resin is a 30% glass fiber reinforced blend of impact modified polyphenylene ether (PPE) + polystyrene (PS). This injection moldable material is FC EU, FDA food contact compliant*, NSF/ANSI 61, ACS, WRAS and KTW-WBGL listing** for global potable water use for specific colors is available. NORYL WM330G resin exhibits good fatigue performance, excellent long-term hydrolytic stability, very low moisture absorption, heat / hot water resistance and is an excellent candidate for a variety of water management applications such as pump housings, impellers, shower/faucet, membrane housings and valves.

*Restrictions may apply in the case of applications involving fatty foods. Please review the food contact declaration for details.
** Potable water listing is color dependent

GENERAL INFORMATION	
Features	Hydrolytic Stability, Low Warpage, Amorphous, Low Shrinkage, Low Corrosivity, Low Moisture Absorption, Low Specific Gravity, Food contact, Potable water safe, Dimensional stability, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polyphenylene Ether + PS (PPE+PS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Water Management

TYPICAL PROPERTY VALUES

Revision 20241015

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, brk, Type I, 5 mm/min	131	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	3.0	%	ASTM D638
Tensile Modulus, 5 mm/min	9425	MPa	ASTM D638
Flexural Modulus, 1.3 mm/min, 50 mm span	7650	MPa	ASTM D790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	188	MPa	ASTM D790
Tensile Stress, break, 5 mm/min [2]	131	MPa	ISO 527
Tensile Strain, break, 5 mm/min [2]	2.4	%	ISO 527
Tensile Modulus, 1 mm/min [2]	9475	MPa	ISO 527
Flexural Stress, break, 2 mm/min	200	MPa	ISO 178
Flexural Modulus, 2 mm/min	8440	MPa	ISO 178
IMPACT [1]			
Izod Impact, unnotched, 23°C	520	J/m	ASTM D4812
Izod Impact, unnotched, -30°C	550	J/m	ASTM D4812
Izod Impact, notched, 23°C	105	J/m	ASTM D256
Izod Impact, notched, -30°C	85	J/m	ASTM D256
Izod Impact, unnotched 80*10*4 +23°C	42	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	45	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	12	kJ/m²	ISO 180/1A

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Izod Impact, notched 80*10*4 -30°C	9	kJ/m²	ISO 180/1A
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	45	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	50	kJ/m²	ISO 179/1eU
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	12	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	9	kJ/m²	ISO 179/1eA
THERMAL [1]			
CTE, -40°C to 40°C, flow	1.8E-5	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.5E-5	1/°C	ISO 11359-2
Vicat Softening Temp, Rate A/50	164	°C	ISO 306
Vicat Softening Temp, Rate B/50	154	°C	ISO 306
Vicat Softening Temp, Rate A/120	167	°C	ISO 306
Vicat Softening Temp, Rate B/120	156	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	155	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	149	°C	ISO 75/Ae
HDT, 0.45 MPa, 3.2 mm, unannealed	153	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	147	°C	ASTM D648
PHYSICAL [1]			
Mold Shrinkage, flow, 3.2 mm [3]	0.1 – 0.3	%	SABIC method
Mold Shrinkage, xflow, 3.2 mm [3]	0.2 – 0.5	%	SABIC method
Moisture Absorption (23°C / 50% RH)	0.06	%	ISO 62
Water Absorption, (23°C/saturated)	0.2	%	ISO 62-1
Density	1.3	g/cm³	ISO 1183
Melt Volume Rate, MVR at 300°C/10.0 kg	26	cm³/10 min	ISO 1133
Melt Flow Rate, 300°C/10 kgf	30	g/10 min	ASTM D1238
FLAME CHARACTERISTICS [4]			
UL Yellow Card Link	E45329-104135685	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94
Glow Wire Ignitability Temperature, 1.5 mm [5]	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 3.0 mm [5]	800	°C	IEC 60695-2-13
Glow Wire Flammability Index, 1.5 mm [5]	825	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0 mm [5]	775	°C	IEC 60695-2-12
INJECTION MOLDING [6] [7]			
Drying Temperature	100 – 120	°C	
Drying Time	2 – 4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	290 – 330	°C	
Nozzle Temperature	290 – 320	°C	
Front - Zone 3 Temperature	300 – 310	°C	
Middle - Zone 2 Temperature	280 – 300	°C	
Rear - Zone 1 Temperature	270 – 280	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	80 – 120	°C	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) Single-gated data. For double gate property, please contact SABIC representative
(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(4) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
(5) Value shown here is based on internal measurement.
(6) For detailed processing conditions please contact the SABIC representative.
(7) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

DISCLAIMER