

NORYL™ RESIN NP5020

DESCRIPTION

NORYL NP5020 resin is a non-reinforced blend of polyphenylene ether (PPE) + polystyrene (PS). This injection moldable grade contains non-brominated, non-chlorinated flame retardant and exhibits high heat resistance with thin-wall FR performance. NORYL NP5020 resin carries a UL94 flame rating of V0 at 0.75mm along with a UL746C Outdoor Suitability rating of F1. Certified per UL746G - an outline of investigation for non-Fluorine and non-PFAS containing materials. The material offers a good balance of affordable high heat, flow, hydrolytic stability, excellent creep resistance, dimensional stability and is a good candidate for photovoltaic / solar connectors, UPS Inverters / chargers, and outdoor enclosure applications.

GENERAL INFORMATION	
Features	Flame Retardant, Hydrolytic Stability, Low Warpage, Amorphous, Low Shrinkage, Low Moisture Absorption, Low Specific Gravity, Non Cl/Br flame retardant, Non halogenated flame retardant, Dimensional stability, UL 746G certified, No PFAS intentionally added
Fillers	Unreinforced
Polymer Types	Polyphenylene Ether + PS (PPE+PS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Electrical and Electronics	Energy Management, Electronic Components, Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20250210

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	79	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	62	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	5	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	15	%	ASTM D638
Tensile Modulus, 50 mm/min	2720	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	122	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	3000	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	80	MPa	ISO 527
Tensile Stress, break, 50 mm/min	77	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	4.7	%	ISO 527
Tensile Strain, break, 50 mm/min	5.6	%	ISO 527
Tensile Modulus, 1 mm/min	3050	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	126	MPa	ISO 178
Flexural Modulus, 2 mm/min	2980	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	91	J/m	ASTM D256
Izod Impact, notched, -30°C	59	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	19	J	ASTM D3763
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Izod Impact, notched 80*10*4 -30°C	6	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	7	kJ/m ²	ISO 179/1eA
THERMAL			
Vicat Softening Temp, Rate B/50	137	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	122	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	117	°C	ASTM D648
HDT, 0.45 MPa, 6.4 mm, unannealed	133	°C	ASTM D648
HDT, 1.82 MPa, 6.4 mm, unannealed	122	°C	ASTM D648
CTE, -40°C to 40°C, flow	6.12E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.84E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	6.12E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	6.84E-05	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	Pass	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	138	°C	ISO 306
Vicat Softening Temp, Rate B/120	139	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	119	°C	ISO 75/Af
Relative Temp Index, Elec	110	°C	UL 746B
Relative Temp Index, Mech w/impact	105	°C	UL 746B
Relative Temp Index, Mech w/o impact	110	°C	UL 746B
PHYSICAL			
Specific Gravity	1.11	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 280°C/5.0 kgf	9.8	g/10 min	ASTM D1238
Density	1.11	g/cm ³	ISO 1183
Water Absorption, (23°C/saturated)	0.25	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.05	%	ISO 62
Melt Volume Rate, MVR at 280°C/5.0 kg	10	cm ³ /10 min	ISO 1133
ELECTRICAL ⁽¹⁾			
Dielectric Strength, in oil, 3.2 mm	49	kV/mm	IEC 60243-1
Comparative Tracking Index (UL) {PLC}	2	PLC Code	UL 746A
High Amp Arc Ignition (HAI), PLC 0	0.75	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 0	0.75	mm	UL 746A
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
Arc Resistance, Tungsten {PLC}	6	PLC Code	ASTM D495
FLAME CHARACTERISTICS ⁽²⁾			
UL Recognized, 94-5VA Flame Class Rating	≥2.5	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥.75	mm	UL 94
UL Recognized, 94V-2 Flame Class Rating	≥0.4	mm	UL 94
UV-light, water exposure/immersion	F1	-	UL 746C
UL 746G certificate	UL 746G	-	-
UL Yellow Card Link	UL104712490-E121562	-	-
INJECTION MOLDING ⁽³⁾			
Drying Temperature	105 – 110	°C	
Drying Time	3 – 4	Hrs	
Maximum Moisture Content	0.02	%	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Temperature	275 – 305	°C	
Nozzle Temperature	275 – 305	°C	
Front - Zone 3 Temperature	265 – 305	°C	
Middle - Zone 2 Temperature	255 – 300	°C	
Rear - Zone 1 Temperature	245 – 295	°C	
Mold Temperature	70 – 100	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	20 – 100	rpm	
Shot to Cylinder Size	30 – 70	%	
Vent Depth	0.038 – 0.051	mm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses, colors and regions. For details, please see the UL Yellow Card.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at <https://materialfinder.sabic-specialties.com>

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