LNP™ THERMOCOMP™ Compound OFM76XXP

DESCRIPTION

LNP THERMOCOMP OFM76XXP compound is a 65% glass fiber and mineral reinforced polyphenylene sulfide. Added feature of this material include: high heat and tracking resistance, good insulation properties and flame resistance, excellent dimensional stability with low coefficient of thermal expansion and moisture absorption.

GENERAL INFORMATION	
Features	Flame Retardant, Low Moisture Absorption, Dimensional stability, Thermally conductive/Electrically isolative, Tracking resistance, No PFAS intentionally added
Fillers	Mineral, Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Polyphenylene Sulfide, Linear (PPS, Linear)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Energy Management, Electrical Components and Infrastructure
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20260807

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, brk, Type I, 5 mm/min	103	MPa	ASTM D638
Tensile Strain, Break			
Type I, 5 mm/min	1.1	%	ASTM D638
5 mm/min	1.1	%	ISO 527
Tensile Modulus, 5 mm/min	16800	MPa	ASTM D638
Flexural Strength, 1.3 mm/min, 50 mm span	167	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	16300	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	105	MPa	ISO 527
Tensile Modulus, 1 mm/min	17100	MPa	ISO 527
Flexural Strength, 2 mm/min	170	MPa	ISO 178
Flexural Modulus, 2 mm/min	16500	MPa	ISO 178
IMPACT [1]			
Izod impact, notched			
23°C	84	J/m	ASTM D256
80*10*4 +23°C	8.6	kJ/m²	ISO 180/1A
80*10*4 0°C	8.0	kJ/m²	ISO 180/1A
Izod Impact, Unnotched			
23°C	220	J/m	ASTM D4812
80*10*4 +23°C	18.5	kJ/m²	ISO 180/1U
80*10*4 0°C	15	kJ/m²	ISO 180/1U
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	8.4	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	19	kJ/m²	ISO 179/1eU

© 2026 Copyright by SABIC. All rights reserved

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
THERMAL [1]			
HDT, 0.45 MPa, 3.2 mm, unannealed	273	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	262	°C	ASTM D648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	275	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	262	°C	ISO 75/Af
CTE			
-40°C to 90°C, flow	1.6E-5	1/°C	ASTM E831
-40°C to 90°C, xflow	3.3E-5	1/°C	ASTM E831
-40°C to 40°C, flow	1.5E-5	1/°C	ISO 11359-2
-40°C to 40°C, xflow	2.9E-5	1/°C	ISO 11359-2
-40°C to 90°C, flow	1.6E-5	1/°C	ISO 11359-2
-40°C to 90°C, xflow	3.2E-5	1/°C	ISO 11359-2
-40°C to 125°C, flow	1.6E-5	1/°C	ISO 11359-2
-40°C to 125°C, xflow	4.0E-5	1/°C	ISO 11359-2
Thermal Conductivity through-plane, 10*10*3mm sample	0.8	W/m-K	ASTM E1461-07
Thermal Conductivity in-plane, 25*0.4mm disc	1.5	W/m-K	ASTM E1461-07
Specific Heat	1.2	J/g-°C	ASTM C351
Relative Temp Index, Elec [2]	130	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	130	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	130	°C	UL 746B
PHYSICAL [1]			
Specific Gravity	1.8	-	ASTM D792
Water Absorption, (23°C/24hrs)	0.02	%	ISO 62-1
Moisture Absorption, (23°C/50% RH/24hrs)	0.01	%	ISO 62-4
Mold Shrinkage, flow [3]	0.25	%	SABIC method
Mold Shrinkage, xflow [3]	0.4	%	SABIC method
ELECTRICAL [1]			
Surface Resistivity	>1.E+15	Ω	ASTM D257
Volume Resistivity	>1.E+15	Ω.cm	ASTM D257
Comparative Tracking Index (UL) {PLC} [2]	0	PLC Code	UL 746A
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E207780-104693831	-	-
UL Recognized, 94V-0 Flame Class Rating	≥0.4	mm	UL 94
INJECTION MOLDING [4]			
Drying Temperature	120 – 140	°C	
Drying Time	4 – 6	Hrs	
Melt Temperature	300 – 340	°C	
Nozzle Temperature	310 – 340	°C	
Front - Zone 3 Temperature	310 – 340	°C	
Middle - Zone 2 Temperature	300 – 330	°C	
Rear - Zone 1 Temperature	290 – 320	°C	
Mold Temperature	120 – 160	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	50 – 100	rpm	

© 2026 Copyright by SABIC. All rights reserved

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2026 Copyright by SABIC. All rights reserved