

LNPTM LUBRICOMPTM COMPOUND RFL36XXZ

RFL-4036

REGION AMERICAS

DESCRIPTION

LNP LUBRICOMP RFL36XXZ compound is based on Nylon 6/6 resin containing 30% glass fiber, 15% PTFE. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20241025

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	139	MPa	ASTM D638
Tensile Strain, break	2.1	%	ASTM D638
Flexural Stress	236	MPa	ASTM D790
Tensile Stress, break	138	MPa	ISO 527
Tensile Strain, break	2.1	%	ISO 527
Flexural Stress	211	MPa	ISO 178
Flexural Modulus	9700	MPa	ISO 178
IMPACT ⁽¹⁾			
Instrumented Dart Impact Energy @ peak, 23°C	10	J	ASTM D3763
Multiaxial Impact	2	J	ISO 6603
THERMAL ⁽¹⁾			
CTE, -40°C to 40°C, flow	3.8E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	3.78E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.5E-05	1/°C	ISO 11359-2
Relative Temp Index, Elec ⁽²⁾	120	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	65	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	65	°C	UL 746B
PHYSICAL ⁽¹⁾			
Mold Shrinkage, flow ⁽³⁾	0.2 – 0.5	%	SABIC method

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Shrinkage, xflow ⁽³⁾	0.8 – 1.2	%	SABIC method
Density	1.51	g/cm ³	ASTM D792
Wear Factor Washer	12	10 ⁻⁴ in ³ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.58	-	ASTM D3702 Modified: Manual
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E121562-101344610	-	-
UL Recognized, 94HB Flame Class Rating	≥0.75	mm	UL 94
INJECTION MOLDING ⁽⁴⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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