

LNPTM STAT-KONTM COMPOUND CX01039

PDX-C-01039

DESCRIPTION

LNP STAT-KON CX01039 compound is based on Polystyrene (PS) resin containing proprietary fillers. Added features of this grade include: Electrically Conductive.

GENERAL INFORMATION	
Features	Electrically Conductive, Dimensional stability, No PFAS intentionally added
Fillers	Proprietary Filler
Polymer Types	Polystyrene (PS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Electronic Components
Industrial	Material Handling

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break, 5 mm/min	41	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.3	%	ISO 527
Flexural Stress, break, 2 mm/min	71	MPa	ISO 178
Flexural Modulus, 2 mm/min	4900	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched 80*10*4 +23°C	10	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A
PHYSICAL ⁽¹⁾			
Density	1.08	g/cm ³	ISO 1183
ELECTRICAL ⁽¹⁾			
Surface Resistivity ⁽²⁾	1.E+03 – 1.E+06	Ω	ASTM D257
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Melt Temperature	250	°C	
Front - Zone 3 Temperature	265 – 275	°C	
Middle - Zone 2 Temperature	245 – 255	°C	
Rear - Zone 1 Temperature	220 – 230	°C	
Mold Temperature	40 – 65	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurement meets requirements as specified in ASTM D4496.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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