

LEXAN™ FR RESIN LUX7189

REGION ASIA

DESCRIPTION

LEXAN LUX7189 is an injection moldable polycarbonate (PC) with an MVR (300°C/1.2kg) 23. It contains non-brominated, non-chlorinated flame retardant systems with UL-94 V0@1.5mm rating. It is designed for high light reflectance and shielding applications with good UV weathering capability.

TYPICAL PROPERTY VALUES

Revision 20250610

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	60	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	52	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	110	%	ASTM D638
Tensile Modulus, 50 mm/min	2700	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	98	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2700	MPa	ASTM D790
IMPACT			
Izod Impact, unnotched, 23°C	2140	J/m	ASTM D4812
Izod Impact, notched, 23°C	150	J/m	ASTM D256
Izod Impact, notched, -30°C	100	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	59	J	ASTM D3763
THERMAL			
Vicat Softening Temp, Rate B/50	140	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	135	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	125	°C	ASTM D648
CTE, -40°C to 40°C, flow	6.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.5E-05	1/°C	ASTM E831
PHYSICAL			
Specific Gravity	1.3	-	ASTM D792
Density	1.3	g/cm³	ASTM D792
Mold Shrinkage, flow, 3.2 mm	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	22	g/10 min	ASTM D1238
FLAME CHARACTERISTICS			
UL Recognized, 94V-0 Flame Class Rating	1.5	mm	UL 94
UL Recognized, 94-5VA Flame Class Rating	3	mm	UL 94
UL Recognized, 94-5VB Flame Class Rating	2.5	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	48	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	270 – 295	°C	
Nozzle Temperature	265 – 290	°C	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Front - Zone 3 Temperature	270 – 295	°C	
Middle - Zone 2 Temperature	260 – 280	°C	
Rear - Zone 1 Temperature	250 – 270	°C	
Mold Temperature	70 – 95	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

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