

# LNPT<sup>™</sup> LUBRILOY<sup>™</sup> COMPOUND OC206XXP

## DESCRIPTION

LNPT<sup>™</sup> LUBRILOY<sup>™</sup> OC206XXP compound is based on Polyphenylene Sulfide (PPS) - linear resin containing 30% carbon fiber and proprietary lubricant. Added features include; internally lubricated, wear resistant, PTFE not intentionally added.

GENERAL INFORMATION	
Features	Wear and Friction, Lubricated
Fillers	Carbon Fiber
Polymer Types	Polyphenylene Sulfide, Linear (PPS, Linear)
Processing Techniques	Injection Molding

  

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

## TYPICAL PROPERTY VALUES

Revision 20250901

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, break	196	MPa	ASTM D638
Tensile Strain, break	1.4	%	ASTM D638
Tensile Modulus, 5 mm/min	25600	MPa	ASTM D638
Flexural Stress	269	MPa	ASTM D790
Flexural modulus	23500	MPa	ASTM D790
Tensile Stress, break	191	MPa	ISO 527
Tensile Strain, break	1.3	%	ISO 527
Tensile Modulus, 1 mm/min	25500	MPa	ISO 527
Flexural Stress	256	MPa	ISO 178
Flexural Modulus	22400	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched, 23°C	390	J/m	ASTM D4812
Izod Impact, notched, 23°C	44	J/m	ASTM D256
Izod Impact, unnotched 80*10*4 +23°C	29	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	266	°C	ISO 75/Af
CTE, 23°C to 60°C, flow	4.1E-06	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	5.3E-05	1/°C	ISO 11359-2
<b>PHYSICAL <sup>(1)</sup></b>			
Density	1.39	g/cm <sup>3</sup>	ISO 1183

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Water Absorption, (23°C/saturated)	0.05 – 0.2	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.01 – 0.1	%	ISO 62
Wear Factor Washer	125	10 <sup>-4</sup> in <sup>3</sup> -min /ft-lb-hr	ASTM D3702 Modified: Instr.
Dynamic COF	0.26	-	ASTM D3702 Modified: Instr.
Static COF	0.51	-	ASTM D3702 Modified: Instr.
Mold Shrinkage, flow <sup>(2)</sup>	0.4 – 0.7	%	SABIC method
Mold Shrinkage, xflow <sup>(2)</sup>	0.5 – 0.8	%	SABIC method
<b>Melt Volume Rate</b>			
Melt Volume Rate, MVR at 315°C/1.2 kg	14	cm <sup>3</sup> /10 min	ISO 1133
<b>INJECTION MOLDING <sup>(3)</sup></b>			
Drying Temperature	120 – 150	°C	
Drying Time	4	Hrs	
Melt Temperature	315 – 320	°C	
Rear - Zone 1 Temperature	305 – 315	°C	
Middle - Zone 2 Temperature	320 – 330	°C	
Front - Zone 3 Temperature	330 – 345	°C	
Mold Temperature	140 – 165	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

## MORE INFORMATION

For curve data and CAE cards, please visit and register at <https://materialfinder.sabic-specialties.com>

## DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NON-INFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.