VALOX™ FR RESIN ENH4530

REGION AMERICAS

DESCRIPTION

VALOX ENH4530 is a 15% glass reinforced, non-chlorinated/brominated flame retardant Polybutylene Terephthalate (PBT) injection moldable grade with excellent chemical resistance. It has a UL94V0@0.80mm flame rating. This is a good candidate for a variety of applications needing a sustainable FR PBT solution.

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, yld, Type I, 5 mm/min	80	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	80	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	2	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	3	%	ASTM D638
Tensile Modulus, 5 mm/min	7300	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	120	MPa	ASTM D790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	120	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	5800	MPa	ASTM D790
Tensile Stress, yield, 5 mm/min	80	MPa	ISO 527
Tensile Stress, break, 5 mm/min	80	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2	%	ISO 527
Tensile Strain, break, 5 mm/min	3	%	ISO 527
Tensile Modulus, 1 mm/min	7500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	130	MPa	ISO 178
Flexural Stress, break, 2 mm/min	130	MPa	ISO 178
Flexural Strain, break, 2 mm/min	3	%	ISO 178
Flexural Modulus, 2 mm/min	6400	MPa	ISO 178
Ball Indentation Hardness, H358/30	128	MPa	ISO 2039-1
Hardness, Rockwell R	98	-	ISO 2039-2
IMPACT [1]			
Charpy Impact, unnotched, 23°C	35	kJ/m²	ISO 179/2C
Charpy Impact, unnotched, -30°C	25	kJ/m²	ISO 179/2C
Izod Impact, unnotched, 23°C	400	J/m	ASTM D4812
Izod Impact, unnotched, -30°C	360	J/m	ASTM D4812
Izod Impact, notched, 23°C	50	J/m	ASTM D256
Izod Impact, notched, 0°C	50	J/m	ASTM D256
Izod Impact, notched, -30°C	50	J/m	ASTM D256
Izod Impact, unnotched 80*10*4 +23°C	30	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	23	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 0°C	6	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	6	kJ/m²	ISO 180/1A
Charpy Impact, notched, 23°C	6	kJ/m²	ISO 179/2C
Charpy Impact, notched, -30°C	6	kJ/m²	ISO 179/2C

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	4	kJ/m²	ISO 179/1eA
THERMAL [1]			
CTE, -40°C to 95°C, flow	3.50E-05	1/°C	ASTM E831
CTE, -40°C to 95°C, xflow	7.00E-05	1/°C	ASTM E831
Vicat Softening Temp, Rate A/50	217	°C	ASTM D1525
Vicat Softening Temp, Rate B/50	205	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	220	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	200	°C	ASTM D648
CTE, -40°C to 40°C, flow	2.85E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ISO 11359-2
CTE, 23°C to 150°C, flow	4.2E-05	1/°C	ISO 11359-2
CTE, 23°C to 150°C, xflow	1.73E-04	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	220	°C	ISO 306
Vicat Softening Temp, Rate B/50	205	°C	ISO 306
Vicat Softening Temp, Rate B/120	205	°C	ISO 306
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	220	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	200	°C	ISO 75/Af
PHYSICAL [1]			
Specific Gravity	1.45	-	ASTM D792
Filler Content	15	%	ASTM D229
Moisture Absorption, (23°C/50% RH/24 hrs)	0.07	%	ASTM D570
Mold Shrinkage on Tensile Bar, flow [2]	0.3 – 0.8	%	SABIC method
Melt Flow Rate, 265°C/5.0 kgf	24	g/10 min	ASTM D1238
Density	1.45	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.15	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.07	%	ISO 62
Melt Volume Rate, MVR at 250°C/5.0 kg	17	cm³/10 min	ISO 1133
Melt Volume Rate, MVR at 265°C/5.0 kg	18	cm³/10 min	ISO 1133
Melt Viscosity, 260°C, 1500 sec-1	150	Pa-s	ISO 11443
ELECTRICAL [1]			
Volume Resistivity	1.E+15	Ω.cm	ASTM D257
Dielectric Strength, in oil, 0.8 mm	28	kV/mm	ASTM D149
Dielectric Strength, in oil, 1.6 mm	21	kV/mm	ASTM D149
Dielectric Strength, in oil, 3.2 mm	17	kV/mm	ASTM D149
Relative Permittivity, 1 MHz	3.7	-	ASTM D150
Dissipation Factor, 1 MHz	0.15	-	ASTM D150
Volume Resistivity	1.E+15	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ω	IEC 60093
Dielectric Strength, in oil, 0.8 mm	28	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 1.6 mm	21	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 3.2 mm	17	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3.7	-	IEC 60250
Dissipation Factor, 1 MHz	0.15	-	IEC 60250
FLAME CHARACTERISTICS [3]			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Oxygen Index (LOI)	31	%	ASTM D2863
Oxygen Index (LOI)	31	%	ISO 4589
INJECTION MOLDING [4]			
Drying Temperature	110 – 120	°C	
Drying Time	2 – 4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	245 – 260	°C	
Nozzle Temperature	230 – 255	°C	
Front - Zone 3 Temperature	240 – 260	°C	
Middle - Zone 2 Temperature	235 – 250	°C	
Rear - Zone 1 Temperature	230 – 240	°C	
Hopper Temperature	40 – 60	°C	
Mold Temperature	40 – 100	°C	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.,The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(3) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

DISCLAIMER