

LNPTM LUBRICOMPTM COMPOUND OCP36F

O-BG SM

DESCRIPTION

LNP LUBRICOMP OCP36F compound is based on Polyphenylene Sulfide (PPS) - linear resin containing 30% carbon fiber, 15% PTFE/silicone. Added features of this grade include: Bearing grade, Electrically Conductive, Wear Resistant.

GENERAL INFORMATION	
Features	Electrically Conductive, Wear resistant, Carbon fiber filled, High stiffness/Strength
Fillers	Carbon Fiber, PTFE/Silicone
Polymer Types	Polyphenylene Sulfide, Linear (PPS, Linear)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	157	MPa	ASTM D638
Tensile Strain, break	1.6	%	ASTM D638
Tensile Modulus, 50 mm/min	18140	MPa	ASTM D638
Flexural Stress	245	MPa	ASTM D790
Flexural Modulus	19920	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	485	J/m	ASTM D4812
Izod Impact, notched, 23°C	55	J/m	ASTM D256
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	260	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Density	1.51	g/cm ³	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.1 – 0.2	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.4 – 0.6	%	ASTM D955
Wear Factor Washer	24	10 ⁻¹⁰ in ⁴ 5-min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.47	-	ASTM D3702 Modified: Manual
Static COF	0.33	-	ASTM D3702 Modified: Manual
ELECTRICAL ⁽¹⁾			
Surface Resistivity	1.E+01 – 1.E+02	Ω	ASTM D257

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
INJECTION MOLDING ⁽³⁾			
Drying Temperature	120 – 150	°C	
Drying Time	4	Hrs	
Melt Temperature	315 – 320	°C	
Front - Zone 3 Temperature	330 – 345	°C	
Middle - Zone 2 Temperature	320 – 330	°C	
Rear - Zone 1 Temperature	305 – 315	°C	
Mold Temperature	140 – 165	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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