

LNPTM THERMOCOMPTM COMPOUND MF006S

MFX-1006 HS

DESCRIPTION

LNP THERMOCOMP MF006S compound is based on Polypropylene (PP) resin containing 30% glass fiber. Added features of this grade include: Heat Stabilized.

GENERAL INFORMATION	
Features	Heat Stabilized, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polypropylene, Unspecified (PP, Unspecified)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Water Management
Consumer	Sport/Leisure, Personal Accessory
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

MECHANICAL. ⁽¹⁾ Tensile Stress, break 80 MPa ISO 527 Tensile Strain, break 3 % ISO 527 Tensile Modulus, 1 mm/min 9120 MPa ISO 527 Flexural Stress 135 MPa ISO 178 Flexural Modulus MPa SO 178 Tensile Stress, break 81 MPa ASTM D638 Tensile Strain, break 14470 MPa ASTM D638 Tensile Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 31 MPa ASTM D638 Flexural Modulus 620 MPa ASTM D790 Flexural Modulus 620 MPa ASTM D790 Flexural Modulus 5 KI /m² ISO 180/11A Izod Impact, notched 80*10*4+23*C 5 KI /m² ISO 180/11A Izod Impact, unnotched, 23*C 5 Jim ASTM D256 Izod Impact, unnotched, 23*C 5 Jim ASTM D4812 Izod Impact, unnotched, 23*C 5 Jim	PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Tensile Strain, break 3 8 150 527 Tensile Modulus, 1 mm/min 120 MPa 150 527 Flexural Stress MPa 150 178 Flexural Modulus MPa 150 178 Tensile Stress, break 81 MPa ASTM D638 Tensile Strain, break 18 % ASTM D638 Tensile Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 131 MPa ASTM D790 Internal Modulus 4020 MPa ASTM D790 Flexural Modulus 4020 MPa ASTM D790 Internal Modulus 50 MPa ASTM D790 <td>MECHANICAL (1)</td> <td></td> <td></td> <td></td>	MECHANICAL (1)			
Tensile Modulus, 1 mm/min 9120 MPa ISO 578 Flexural Stress 135 MPa ISO 178 Flexural Modulus 6800 MPa ISO 178 Tensile Stress, break 81 MPa ASTM D638 Tensile Strain, break 1.8 % ASTM D638 Tensile Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 311 MPa ASTM D638 Flexural Modulus 400 MPa ASTM D638 Flexural Stress 131 MPa ASTM D638 Flexural Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 131 MPa ASTM D638 Flexural Modulus, 50 mm/min 500 MPa ASTM D638 Instruction 100 MPa ASTM D630 Instruction 100	Tensile Stress, break	80	MPa	ISO 527
Flexural Stress M2 ISO 178 Flexural Modulus 6800 MPa ISO 178 Tensile Stress, break 81 MPa ASTM D638 Tensile Strain, break 1.8 % ASTM D638 Tensile Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 131 MPa ASTM D790 Impact 10 WPa ASTM D790 Impact 10 MPa ASTM D790 Impact 10 Mpact 20 MPa 20 ASTM D790 Impact 20 Mpact 20 Mpact 20 Mpact 20 Impact 20	Tensile Strain, break	3	%	ISO 527
Flexural Modulus 6800 MPa ISO 178 Tensile Stress, break 81 MPa ASTM D638 Tensile Strain, break 1.8 % ASTM D638 Tensile Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 131 MPa ASTM D790 Impact Interest In	Tensile Modulus, 1 mm/min	9120	MPa	ISO 527
Tensile Stress, break 81 MPa ASTM D638 Tensile Strain, break 1.8 % ASTM D638 Tensile Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 131 MPa ASTM D790 Impact Modulus MPa ASTM D790 Impact MPACT *** *** *** *** ASTM D790 Impact MPACT *** ***	Flexural Stress	135	MPa	ISO 178
Tensile Strain, break 1.8 ASTM D638 Tensile Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 131 MPa ASTM D790 Inwact Invactor WPa ASTM D790 Impact Invactor WPa ASTM D790 Izod Impact, notched 80°10°4 + 23°C 5 KJ/m² ISO 180/1A Izod Impact, unnotched, 23°C 37 KJ/m² ISO 180/1U Izod Impact, unnotched, 23°C 603 J/m ASTM D4812 THERMAL (¹) *C ISO 75/Bf HDT/Bf, 0.45 MPa Flatw 80°10°4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80°10°4 sp=64mm 141 °C ISO 75/Bf Ctc, 40°C to 40°C, flow 4.40E-05 1/°C ISO 1359-2	Flexural Modulus	6800	MPa	ISO 178
Tensile Modulus, 50 mm/min 14470 MPa ASTM D638 Flexural Stress 131 MPa ASTM D790 Flexural Modulus MPa ASTM D790 IMPACT (¹) WPa ASTM D790 Izod Impact, notched 80*10*4+23°C 5 kJ/m² ISO 180/14 Izod Impact, unnotched, 23°C 37 J/m ASTM D256 Izod Impact, unnotched, 23°C 603 J/m ASTM D4812 THERMAL (¹) THERMAL (¹) C ISO 75/Bf HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm 141 °C ISO 75/Bf CTE, 40°C to 40°C, flow 1/°C ISO 11359-2	Tensile Stress, break	81	MPa	ASTM D638
Flexural Stress 131 MPa ASTM D790 Flexural Modulus 6200 MPa ASTM D790 IMPACT (¹) IMPACT (¹) IMPACT (¹) IMPACT (¹) ISO 180/1A Izod Impact, notched 80°10°4 + 23°C 5 I/m² ISO 180/1U Izod Impact, unnotched, 23°C 53 J/m ASTM D256 Izod Impact, unnotched, 23°C 603 J/m ASTM D4812 THERMAL (¹) ** ** MPA HDT/Bf, 0.45 MPa Flatw 80°10°4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80°10°4 sp=64mm 141 °C ISO 75/Af HDT/Af, 1.8 MPa Flatw 80°10°4 sp=64mm 4.40E-05 1/°C ISO 11359-2	Tensile Strain, break	1.8	%	ASTM D638
Flexural Modulus 6200 MPa ASTM D790 IMPACT (¹)	Tensile Modulus, 50 mm/min	14470	MPa	ASTM D638
IMPACT (1) Izod Impact, notched 80*10*4 +23°C 5 kJ/m² ISO 180/1A Izod Impact, unnotched 80*10*4 +23°C 37 kJ/m² ISO 180/1U Izod Impact, notched, 23°C 53 J/m ASTM D256 Izod Impact, unnotched, 23°C 603 J/m ASTM D4812 THERMAL (1) HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm 141 °C ISO 75/Af CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 11359-2	Flexural Stress	131	MPa	ASTM D790
Izod Impact, notched 80*10*4 +23°C 5 kJ/m² ISO 180/1A Izod Impact, unnotched 80*10*4 +23°C 37 kJ/m² ISO 180/1U Izod Impact, notched, 23°C 53 J/m ASTM D256 Izod Impact, unnotched, 23°C 603 J/m ASTM D4812 THERMAL ⁽¹⁾ HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm 141 °C ISO 75/Af CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 1359-2	Flexural Modulus	6200	MPa	ASTM D790
Izod Impact, unnotched 80*10*4 +23°C 37 kJ/m² ISO 180/1U Izod Impact, notched, 23°C 53 J/m ASTM D256 Izod Impact, unnotched, 23°C 603 J/m ASTM D4812 THERMAL (1) HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm 141 °C ISO 75/Af CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 1359-2	IMPACT (1)			
Izod Impact, notched, 23°C 53 J/m ASTM D256 Izod Impact, unnotched, 23°C 603 J/m ASTM D4812 THERMAL (1) HDT/Bf, 0.45 MPa Flatw 80°10°4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80°10°4 sp=64mm 141 °C ISO 75/Af CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 11359-2	Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
Izod Impact, unnotched, 23°C 603 J/m ASTM D4812 THERMAL (1) HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm 141 °C ISO 75/Af CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 11359-2	Izod Impact, unnotched 80*10*4 +23°C	37	kJ/m²	ISO 180/1U
THERMAL (1) HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm 141 °C ISO 75/Af CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 1359-2	Izod Impact, notched, 23°C	53	J/m	ASTM D256
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm 161 °C ISO 75/Bf HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm 141 °C ISO 75/Af CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 11359-2	Izod Impact, unnotched, 23°C	603	J/m	ASTM D4812
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm 141 °C ISO 75/Af CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 11359-2	THERMAL (1)			
CTE, -40°C to 40°C, flow 4.40E-05 1/°C ISO 11359-2	HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	161	°C	ISO 75/Bf
	HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	141	°C	ISO 75/Af
	CTE, -40°C to 40°C, flow	4.40E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow 6.90E-05 1/°C ISO 11359-2	CTE, -40°C to 40°C, xflow	6.90E-05	1/°C	ISO 11359-2



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT, 0.45 MPa, 3.2 mm, unannealed	157	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	133	°C	ASTM D648
CTE, -40°C to 40°C, flow	4.50E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.84E-05	1/°C	ASTM E831
Relative Temp Index, Elec ⁽²⁾	65	°C	UL 746B
Relative Temp Index, Mech w/impact (2)	65	°C	UL 746B
Relative Temp Index, Mech w/o impact (2)	65	°C	UL 746B
PHYSICAL (1)			
Density	1.12	g/cm³	ISO 1183
Mold Shrinkage, flow, 24 hrs ⁽³⁾	0.65	%	ISO 294
Mold Shrinkage, xflow, 24 hrs ⁽³⁾	0.98	%	ISO 294
Density	1.12	g/cm³	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽³⁾	0.6 - 0.8	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽³⁾	0.9 – 1.1	%	ASTM D955
ELECTRICAL (1)			
Comparative Tracking Index (UL) {PLC}	0	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 2	≥3	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 3	≥1	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 1	≥1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 3	≥1	mm	UL 746A
High Voltage Arc Track Rate {PLC}	1	PLC Code	UL 746A
Arc Resistance, Tungsten {PLC}	6	PLC Code	ASTM D495
FLAME CHARACTERISTICS (2)			
UL Yellow Card Link	<u>E121562-101283897</u>	-	
UL Yellow Card Link 2	E207780-101283850	-	
UL Recognized, 94HB Flame Class Rating	≥1	mm	UL 94
INJECTION MOLDING (4)			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Melt Temperature	225 – 250	°C	
Front - Zone 3 Temperature	240 – 250	°C	
Middle - Zone 2 Temperature	215 – 225	°C	
Rear - Zone 1 Temperature	195 – 205	°C	
Mold Temperature	30 – 50	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

⁽¹⁾ The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

⁽²⁾ UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

⁽³⁾ Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

⁽⁴⁾ Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.



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