

# LNPT<sup>TM</sup> LUBRICOMP<sup>TM</sup> COMPOUND RFP36

RFL-4536

REGION AMERICAS

## DESCRIPTION

LNP LUBRICOMP RFP36 compound is based on Nylon 6/6 resin containing 30% glass fiber, 15% PTFE/silicone. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, PTFE/Silicone
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding
INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Modulus, 50 mm/min	10480	MPa	ASTM D638
Flexural Stress	195	MPa	ASTM D790
Flexural Modulus	7580	MPa	ASTM D790
Tensile Modulus, 1 mm/min	9800	MPa	ISO 527
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched, 23°C	779	J/m	ASTM D4812
Izod Impact, notched, 23°C	138	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	7	J	ASTM D3763
Multiaxial Impact	5	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	80	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	12	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
HDT, 1.82 MPa, 3.2mm, unannealed	233	°C	ASTM D648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	236	°C	ISO 75/Af
Relative Temp Index, Elec <sup>(2)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(2)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(2)</sup>	65	°C	UL 746B
<b>PHYSICAL <sup>(1)</sup></b>			
Density	1.48	g/cm <sup>3</sup>	ASTM D792

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Moisture Absorption, (23°C/50% RH/24 hrs)	0.78	%	ASTM D570
Mold Shrinkage, flow, 24 hrs <sup>(3)</sup>	0.2	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs <sup>(3)</sup>	1	%	ASTM D955
Mold Shrinkage, flow, 24 hrs <sup>(3)</sup>	0.21	%	ISO 294
Mold Shrinkage, xflow, 24 hrs <sup>(3)</sup>	0.97	%	ISO 294
Wear Factor Washer	11	10 <sup>-4</sup> -10 in <sup>4</sup> -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.56	-	ASTM D3702 Modified: Manual
Static COF	0.48	-	ASTM D3702 Modified: Manual
Density	1.48	g/cm <sup>3</sup>	ISO 1183
Moisture Absorption (23°C / 50% RH)	1.22	%	ISO 62
<b>FLAME CHARACTERISTICS<sup>(2)</sup></b>			
UL Yellow Card Link	<a href="#">E121562-101284272</a>	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94
<b>INJECTION MOLDING<sup>(4)</sup></b>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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