

# LNPT<sup>TM</sup> LUBRICOMP<sup>TM</sup> COMPOUND RFL369

RFL-4036 FR

## DESCRIPTION

LNP LUBRICOMP RFL369 compound is based on Nylon 6/6 resin containing 30% glass fiber, 15% PTFE. Added features of this grade include: Flame Retardant, Wear Resistant.

GENERAL INFORMATION	
Features	Flame Retardant, Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

  

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, yield, 5 mm/min	128	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.7	%	ISO 527
Tensile Modulus, 1 mm/min	11500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	152	MPa	ISO 178
Flexural Strain, break, 2 mm/min	2.5	%	ISO 178
Flexural Modulus, 2 mm/min	8500	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched 80*10*4 +23°C	20	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
CTE, 23°C to 60°C, flow	4.2E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	7.8E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	253	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	225	°C	ISO 75/Af
<b>PHYSICAL <sup>(1)</sup></b>			
Mold Shrinkage, flow <sup>(2)</sup>	0.2 – 0.4	%	SABIC method
Density	1.74	g/cm <sup>3</sup>	ISO 1183
<b>ELECTRICAL <sup>(1)</sup></b>			
Comparative Tracking Index <sup>(3)</sup>	375	V	IEC 60112
<b>FLAME CHARACTERISTICS</b>			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
UL Compliant, 94V-0 Flame Class Rating <sup>(4)</sup>	1.0	mm	UL 94 by SABIC-IP
<b>INJECTION MOLDING <sup>(5)</sup></b>			
Drying Temperature	120	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	285 – 300	°C	
Front - Zone 3 Temperature	290 – 300	°C	
Middle - Zone 2 Temperature	290 – 290	°C	
Rear - Zone 1 Temperature	270 – 280	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) internally tested by Sabic
- (4) UL rating shown here is based on internal measurements.
- (5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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