LNP™ THERMOCOMP™ Compound AF006XXZ

AF-1006
REGION EUROPE

DESCRIPTION

LNP THERMOCOMP AF006XXZ compound is based on Acrylonitrile Butadiene Styrene (ABS) resin containing 30% glass fiber.

GENERAL INFORMATION	
Features	High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Acrylonitrile Butadiene Styrene (ABS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component, Water Management
Consumer	Personal Accessory
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20260204

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, break, 5 mm/min	82	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.4	%	ISO 527
Flexural Stress, break, 2 mm/min	109	MPa	ISO 178
Flexural Modulus, 2 mm/min	6300	MPa	ISO 178
IMPACT [1]			
Izod Impact, unnotched 80*10*4 +23°C	20	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m²	ISO 180/1A
THERMAL [1]			
CTE, 23°C to 60°C, flow	2.3E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	102	°C	ISO 75/Af
PHYSICAL [1]			
Mold Shrinkage on Tensile Bar, flow [2]	0.1 – 0.2	%	SABIC method
Density	1.26	g/cm³	ISO 1183

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

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