

LNPTTM THERMOTUFTM COMPOUND ENH2900A

DESCRIPTION

LNP THERMOTUF ENH2900A compound is based on Polycarbonate / Polybutylene Terephthalate (PC/PBT) blend. Added features of this grade include: Non-Chlorinated, Non-Brominated Flame Retardant, Good Flow, Impact Modified and Improved Chemical Resistance. It is targeted for E&E and Healthcare housing applications.

GENERAL INFORMATION	
Features	Flame Retardant, Chemical Resistance, High Flow, Non Cl/Br flame retardant, Impact resistant
Fillers	Unreinforced
Polymer Types	Polycarbonate + PBT (PC+PBT)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Personal Accessory
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yld, Type I, 50 mm/min	63	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	42	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	4	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	65	%	ASTM D638
Tensile Modulus, 50 mm/min	2480	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	89	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2240	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, notched, 23°C	550	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	65	J	ASTM D3763
THERMAL ⁽¹⁾			
Vicat Softening Temp, Rate B/50	102	°C	ASTM D1525
HDT, 1.82 MPa, 3.2mm, unannealed	78	°C	ASTM D648
Relative Temp Index, Elec ⁽²⁾	75	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	75	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	75	°C	UL 746B
PHYSICAL ⁽¹⁾			
Specific Gravity	1.2	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm ⁽³⁾	0.5 – 0.8	%	SABIC method
Melt Flow Rate, 266°C/5.0 kgf	26	g/10 min	ASTM D1238

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	<u>E121562-102624523</u>	-	-
UL Recognized, 94-5VB Flame Class Rating	≥2.5	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
UL Recognized, 94V-1 Flame Class Rating	≥1.1	mm	UL 94
UL Recognized, 94HB Flame Class Rating	≥0.4	mm	UL 94
INJECTION MOLDING ⁽⁴⁾			
Drying Temperature	80 – 90	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	8	Hrs	
Maximum Moisture Content	0.04	%	
Melt Temperature	245 – 275	°C	
Nozzle Temperature	245 – 275	°C	
Front - Zone 3 Temperature	245 – 275	°C	
Middle - Zone 2 Temperature	220 – 265	°C	
Rear - Zone 1 Temperature	220 – 255	°C	
Mold Temperature	60 – 80	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	30 – 80	%	
Vent Depth	0.038 – 0.076	mm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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