LEXAN™ Copolymer EXL9134

REGION EUROPE

DESCRIPTION

LEXAN EXL9134 polycarbonate (PC) siloxane copolymer resin is a UV stabilized high flow opaque injection molding (IM) grade. This resin offers UL94 V0 @ 1.5mm flame retardancy based on non-bromine, non-chlorine FR systems, extreme low temperature ductility (-40 deg C) characteristics and excellent processability with opportunities for shorter IM cycle times compared to standard PC.

LEXAN EXL9134 resin is available in a wide range of opaque colors and may be an excellent candidate for a wide range of applications.

TYPICAL PROPERTY VALUES

Revision 20261113

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, yld, Type I, 50 mm/min	58	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	59	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	115	%	ASTM D638
Tensile Modulus, 5 mm/min	2100	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	92	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2400	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	56	MPa	ISO 527
Tensile Stress, break, 50 mm/min	57	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6	%	ISO 527
Tensile Strain, break, 50 mm/min	108	%	ISO 527
Tensile Modulus, 1 mm/min	2000	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	87	MPa	ISO 178
Flexural Modulus, 2 mm/min	2100	MPa	ISO 178
IMPACT [1]			
Izod impact, notched			
23°C	785	J/m	ASTM D256
-30°C	655	J/m	ASTM D256
-40°C	380	J/m	ASTM D256
80*10*3 +23°C	65	kJ/m²	ISO 180/1A
80*10*3 -30°C	30	kJ/m²	ISO 180/1A
Izod Impact, Unnotched			
80*10*3 +23°C	NB	kJ/m²	ISO 180/1U
80*10*3 -30°C	NB	kJ/m²	ISO 180/1U
Instrumented Dart Impact Total Energy, 23°C	67	J	ASTM D3763
Charpy 23°C, V-notch Edgew 80*10*3 sp=62mm	70	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*3 sp=62mm	35	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
THERMAL [1]			
Vicat Softening Temp, Rate B/50	140	°C	ASTM D1525
HDT, 1.82 MPa, 3.2mm, unannealed	123	°C	ASTM D648

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -40°C to 40°C, flow	6.1E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.2E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	6.1E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	6.2E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	139	°C	ISO 306
Vicat Softening Temp, Rate B/120	141	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	118	°C	ISO 75/Af
Relative Temp Index, Elec [2]	125	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	115	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	125	°C	UL 746B
PHYSICAL [1]			
Specific Gravity	1.19	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm [3]	0.4 – 0.8	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	16	g/10 min	ASTM D1238
Density	1.19	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.4	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.15	%	ISO 62
Melt Volume Rate, MVR at 300°C/1.2 kg	15	cm³/10 min	ISO 1133
ELECTRICAL [1]			
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 2	≥3	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 3	≥0.7	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥3	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 1	≥0.7	mm	UL 746A
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E45329-591113	-	-
UL Yellow Card Link 2	E45329-591114	-	-
UL Recognized, 94-5VA Flame Class Rating	≥3	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
Glow Wire Ignitability Temperature, 3.0 mm	825	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.5 mm	825	°C	IEC 60695-2-13
Glow Wire Flammability Index, 3.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.5 mm	960	°C	IEC 60695-2-12
UV-light, water exposure/immersion	F1	-	UL 746C
Glow Wire Flammability Index 960°C, passes at	≥1.5	mm	IEC 60695-2-12
INJECTION MOLDING [4]			
Drying Temperature	120	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	48	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	295 – 315	°C	
Nozzle Temperature	290 – 310	°C	
Front - Zone 3 Temperature	295 – 315	°C	
Middle - Zone 2 Temperature	280 – 305	°C	
Rear - Zone 1 Temperature	270 – 295	°C	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Temperature	70 – 95	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.,The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

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