

LNPT[™] LUBRICOMP[™] COMPOUND AL002

AL-4020

DESCRIPTION

LNP LUBRICOMP AL002 compound is based on Acrylonitrile Butadiene Styrene (ABS) resin containing 10% PTFE. Added features of this grade include Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Unreinforced, PTFE
Polymer Types	Acrylonitrile Butadiene Styrene (ABS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport / Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231110

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield	37	MPa	ASTM D638
Tensile Stress, break	32	MPa	ASTM D638
Tensile Strain, yield	2.6	%	ASTM D638
Tensile Strain, break	21	%	ASTM D638
Tensile Modulus, 50 mm/min	2130	MPa	ASTM D638
Flexural Stress	62	MPa	ASTM D790
Flexural Modulus	2190	MPa	ASTM D790
Tensile Stress, yield	37	MPa	ISO 527
Tensile Stress, break	32	MPa	ISO 527
Tensile Strain, yield	2.2	%	ISO 527
Tensile Strain, break	32.2	%	ISO 527
Tensile Modulus, 1 mm/min	1940	MPa	ISO 527
Flexural Stress	63	MPa	ISO 178
Flexural Modulus	2200	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	843	J/m	ASTM D4812
Izod Impact, notched, 23°C	58	J/m	ASTM D256
Izod Impact, unnotched 80*10*4 +23°C	42	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT, 0.45 MPa, 3.2 mm, unannealed	91	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	89	°C	ASTM D648
CTE, -40°C to 40°C, flow	9.54E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	9.54E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	9.6E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	9.5E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	92	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	84	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Density	1.1	g/cm ³	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.5 – 0.7	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.5 – 0.7	%	ASTM D955
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.5 – 0.7	%	ISO 294
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.5 – 0.7	%	ISO 294
Density	1.11	g/cm ³	ISO 1183
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.05 – 0.1	%	
Melt Temperature	260	°C	
Front - Zone 3 Temperature	265 – 275	°C	
Middle - Zone 2 Temperature	230 – 245	°C	
Rear - Zone 1 Temperature	205 – 215	°C	
Mold Temperature	70 – 80	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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