

LNPTM STAT-KONTM COMPOUND DX11411R

DESCRIPTION

LNP STAT-KON DX11411R compound is based on Polycarbonate (PC) resin containing proprietary fillers. Added features of this grade include: Electrically Conductive, Radar Absorbing.

GENERAL INFORMATION	
Features	Electrically Conductive, Radar Absorption, No PFAS intentionally added
Fillers	Proprietary Filler
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Automotive Under the Hood
Electrical and Electronics	Electronic Components
Industrial	Material Handling

TYPICAL PROPERTY VALUES

Revision 20241025

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, brk, Type I, 5 mm/min	87	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	1.5	%	ASTM D638
Tensile Modulus, 5 mm/min	7270	MPa	ASTM D638
Flexural Strength, 1.3 mm/min, 50 mm span	120	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	6780	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	85	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.5	%	ISO 527
Tensile Modulus, 1 mm/min	6950	MPa	ISO 527
Flexural Strength, 2 mm/min	114	MPa	ISO 178
Flexural Modulus, 2 mm/min	6420	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	284	J/m	ASTM D4812
Izod Impact, notched, 23°C	58	J/m	ASTM D256
Multiaxial Impact	2	J	ISO 6603
Instrumented Dart Impact Total Energy, 23°C	5	J	ASTM D3763
Izod Impact, unnotched 80*10*4 +23°C	20	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL ⁽¹⁾			
HDT, 0.45 MPa, 3.2 mm, unannealed	153	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	144	°C	ASTM D648
CTE, -30°C to 30°C, flow	3.1E-05	1/°C	ASTM D696
CTE, -30°C to 30°C, xflow	4.7E-05	1/°C	ASTM D696

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	152	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	144	°C	ISO 75/Af
Relative Temp Index, Elec ⁽²⁾	80	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	80	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	80	°C	UL 746B
PHYSICAL ⁽¹⁾			
Specific Gravity	1.4	-	ASTM D792
Density	1.39	g/cm ³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.26	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽³⁾	0.2 – 0.4	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽³⁾	0.4 – 0.6	%	ISO 294
Moisture Absorption (23°C / 50% RH)	0.2	%	ISO 62
ELECTRICAL ⁽¹⁾			
Surface Resistivity ⁽⁴⁾	1.E+02 – 1.E+05	Ω	ASTM D257
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E121562-103811086	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94
INJECTION MOLDING ⁽⁵⁾			
Drying Temperature	120	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (4) Measurement meets requirements as specified in ASTM D4496.
- (5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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