LNP™ THERMOCOMP™ COMPOUND PF006S

PF-1006 HS
REGION EUROPE

DESCRIPTION

LNP THERMOCOMP PF006S compound is based on Nylon 6 resin containing 30% glass fiber. Added features of this grade include: Heat Stabilized.

GENERAL INFORMATION	
Features	Heat Stabilized, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polyamide 6 (Nylon 6)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical, Defense

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, break, 5 mm/min	160	MPa	ISO 527
Tensile Strain, break, 5 mm/min	3.8	%	ISO 527
Tensile Modulus, 1 mm/min	9500	MPa	ISO 527
Flexural Stress, break, 2 mm/min	230	MPa	ISO 178
Flexural Modulus, 2 mm/min	8000	MPa	ISO 178
Hardness, Rockwell L	113	-	ISO 2039-2
IMPACT [1]			
Izod Impact, notched 80*10*4 +23°C	11	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -20°C	10	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	9	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -40°C	9	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	11	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	9	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	90	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	75	kJ/m²	ISO 179/1eU
THERMAL [1]			
Thermal Conductivity	0.33	W/m-°C	ISO 8302
CTE, 23°C to 60°C, flow	2.5E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	8.5E-05	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Vicat Softening Temp, Rate B/50	215	°C	ISO 306
Vicat Softening Temp, Rate B/120	215	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	220	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	205	°C	ISO 75/Ae
Relative Temp Index, Elec	65	°C	UL 746B
Relative Temp Index, Mech w/impact	65	°C	UL 746B
Relative Temp Index, Mech w/o impact	65	°C	UL 746B
PHYSICAL [1]			
Mold Shrinkage on Tensile Bar, flow [2]	0.2 – 0.4	%	SABIC method
Density	1.36	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	6.5	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	1.7	%	ISO 62
ELECTRICAL [1]			
Volume Resistivity	>1.E+16	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E+16	Ω	IEC 60093
Dielectric Strength, in oil, 3.2 mm	20	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3.3	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.0065	-	IEC 60250
Dissipation Factor, 1 MHz	0.016	-	IEC 60250
Comparative Tracking Index	500	V	IEC 60112
Comparative Tracking Index, M	375	V	IEC 60112
Relative Permittivity, 50/60 Hz	3.6	-	IEC 60250
FLAME CHARACTERISTICS			
Glow Wire Flammability Index 650°C, passes at	2	mm	IEC 60695-2-12
Oxygen Index (LOI)	25	%	ISO 4589
FMVSS Burning Speed, thickness 2 mm	6	mm/min	FMVSS 302
FMVSS Burning Speed, thickness 3 mm	2	mm/min	FMVSS 302
INJECTION MOLDING [3]			
Drying Temperature	75 – 85	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.2	%	
Melt Temperature	250 – 280	°C	
Nozzle Temperature	240 – 270	°C	
Front - Zone 3 Temperature	250 – 280	°C	
Middle - Zone 2 Temperature	250 – 280	°C	
Rear - Zone 1 Temperature	250 – 280	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	70 – 120	°C	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

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