LNP™ THERMOTUF™ COMPOUND DF002PSI

DESCRIPTION

LNP THERMOTUF DF002PSI compound is based on Polycarbonate (PC) resin containing 10% glass fiber. Added features of this grade include: Impact Modified, High Flow, Ductile, Good Chemical Resistance.

GENERAL INFORMATION	
Features	Chemical Resistance, High Flow, Impact resistant, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polycarbonate (PC)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Personal Accessory
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20230607

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, brk, Type I, 5 mm/min	74	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	5.7	%	ASTM D638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	121	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	3380	MPa	ASTM D790
IMPACT [1]			
Izod Impact, notched, 23°C	160	J/m	ASTM D256
THERMAL [1]			
HDT, 1.82 MPa, 3.2mm, unannealed	127	°C	ASTM D648
Relative Temp Index, Elec [2]	80	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	80	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	80	°C	UL 746B
PHYSICAL [1]			
Density	1.25	g/cm³	ASTM D792
Melt Volume Rate, MVR at 300°C/1.2 kg	17	cm³/10 min	ASTM D1238
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E207780-103722308	-	-
UL Recognized, 94HB Flame Class Rating	0.8	mm	UL 94
INJECTION MOLDING [3]			
Drying Temperature	110	°C	
Drying Time	3 – 6	Hrs	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Temperature	285 – 310	°C	
Nozzle Temperature	285 – 305	°C	
Front - Zone 3 Temperature	280 – 300	°C	
Middle - Zone 2 Temperature	270 – 290	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.1 – 0.3	MPa	
Screw Speed	50 – 90	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

DISCLAIMER