

LNPTM STAT-KONTM COMPOUND EX03319C

DESCRIPTION

LNP STAT-KON EX03319C compound is based on Polyetherimide (PEI) resin containing 20% carbon fiber. Added features of this grade include: LNP Clean Compounding Technology, Low Non-Volatile Residue (NVR), Electrically Conductive

GENERAL INFORMATION	
Features	Electrically Conductive, Low ionic/Outgassing/Liquid particle count, Carbon fiber filled, High stiffness/Strength, High temperature resistance, No PFAS intentionally added
Fillers	Carbon Fiber
Polymer Types	Polyetherimide (PEI)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Electronic Components, Mobile Phone - Computer - Tablets
Industrial	Electrical, Material Handling

TYPICAL PROPERTY VALUES

Revision 20241028

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, brk, Type I, 5 mm/min	224	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.3	%	ASTM D638
Tensile Modulus, 50 mm/min	16960	MPa	ASTM D638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	233	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	11600	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	354	J/m	ASTM D4812
Izod Impact, notched, 23°C	48	J/m	ASTM D256
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	4	kJ/m ²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	22	kJ/m ²	ISO 179/1eU
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	205	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Density	1.351	g/cm ³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.2	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.05 – 0.15	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.3 – 0.45	%	ASTM D955
ELECTRICAL ⁽¹⁾			
Volume Resistivity ⁽³⁾	5.E+03 – 5.E+06	Ω.cm	ASTM D257
Surface Resistivity ⁽³⁾	5.E+03 – 5.E+05	Ω	ASTM D257
Static Decay, 5000V to <50V	<0.1	Seconds	FTMS101B
INJECTION MOLDING ⁽⁴⁾			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Drying Temperature	150	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	360 – 400	°C	
Rear - Zone 1 Temperature	360 – 380	°C	
Middle - Zone 2 Temperature	370 – 390	°C	
Front - Zone 3 Temperature	380 – 400	°C	
Nozzle Temperature	390 – 400	°C	
Mold Temperature	140 – 180	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw speed (Circumferential speed)	0.2 – 0.3	m/s	
Vent Depth	0.025 – 0.076	mm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Measurement meets requirements as specified in ASTM D4496.
- (4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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