ULTEM™ Resin 3452

REGION EUROPE

DESCRIPTION

45% Glass fiber and mineral filled, enhanced flow Polyetherimide (Tg 217C) with enhanced dimensional stability. ECO Conforming, UL94 V0 and 5VA listing in recognized colors.

ISCC+ certified renewable bio-based solutions are available for this grade via differentiated color nomenclature.

INDUSTRY	SUB INDUSTRY
Automotive	Heavy Truck, Automotive Under the Hood, Aerospace, Motorcycle, Recreational/Specialty Vehicles
Building and Construction	Building Component, Water Management
Consumer	Consumer Goods, Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance, Furniture
Electrical and Electronics	Energy Management, Drone Solutions, Mobile Phone - Computer - Tablets, Circuit Boards/Additives, Lighting, Printer Copier, Speaker - Earphone, Wireless Communication
Hygiene and Healthcare	Personal and Professional Hygiene, Pharmaceutical Packaging and Drug Delivery, Surgical devices, General Healthcare, Patient Testing
Industrial	Electrical, Material Handling, Textile, Eyewear
Mass Transportation	Rail
Packaging	Industrial Packaging

TYPICAL PROPERTY VALUES

Revision 20230725

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break, 50 mm/min	100	MPa	ISO 527
Tensile Strain, break, 50 mm/min	1.5	%	ISO 527
Tensile Modulus, 1 mm/min	12500	MPa	ISO 527
Flexural Stress, break, 2 mm/min	150	MPa	ISO 178
Flexural Modulus, 2 mm/min	12000	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	14	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	13	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	4	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	4	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	4	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	14	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	14	kJ/m²	ISO 179/1eU
THERMAL			
CTE, -40°C to 150°C, flow	1.9E-05	1/°C	ISO 11359-2
CTE, -40°C to 150°C, xflow	3.6E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	205	°C	ISO 306
Vicat Softening Temp, Rate B/120	205	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	207	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	200	°C	ISO 75/Ae

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Relative Temp Index, Elec [1]	180	°C	UL 746B
Relative Temp Index, Mech w/impact [1]	180	°C	UL 746B
Relative Temp Index, Mech w/o impact [1]	180	°C	UL 746B
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow	0.25	%	SABIC method
Density	1.66	g/cm³	ISO 1183
Melt Volume Rate, MVR at 360°C/5.0 kg	8	cm³/10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	>1.E+13	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ω	IEC 60093
Dielectric Strength, in oil, 3.2 mm	16	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3.6	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.01	-	IEC 60250
Dissipation Factor, 1 MHz	0.015	-	IEC 60250
Comparative Tracking Index [2]	125	V	IEC 60112
Relative Permittivity, 50/60 Hz	3.7	-	IEC 60250
Comparative Tracking Index (UL) {PLC}	4	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 1	≥3	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 2	≥1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 4	≥1.5	mm	UL 746A
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
Arc Resistance, Tungsten {PLC}	5	PLC Code	ASTM D495
FLAME CHARACTERISTICS [1]			
UL Yellow Card Link	E121562-221107	-	-
UL Recognized, 94-5VA Flame Class Rating	≥3	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥0.77	mm	UL 94
INJECTION MOLDING			
Drying Temperature	150	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	370 – 410	°C	
Nozzle Temperature	360 – 410	°C	
Front - Zone 3 Temperature	370 – 420	°C	
Middle - Zone 2 Temperature	360 – 410	°C	
Rear - Zone 1 Temperature	350 – 400	°C	
Hopper Temperature	80 – 120	°C	
Mold Temperature	140 – 180	°C	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
(2) Value shown here is based on internal measurement.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

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