NORYL™ Resin PX138H

REGION EUROPE

DESCRIPTION

NORYL PX138H resin is a 20% glass fiber reinforced blend of polyphenylene ether (PPE) + polystyrene (PS). This injection moldable grade exhibits very low moisture absorption, high strength, hydrolytic stability, Low warpage, low specific gravity, and dimensional stability.

GENERAL INFORMATION	
Features	Hydrolytic Stability, Low Warpage, Amorphous, Low Shrinkage, Low Moisture Absorption, Low Specific Gravity, Dimensional stability, High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber (Total fluorine >50ppm only from inorganic fluorine)
Polymer Types	Polyphenylene Ether + PS (PPE+PS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component, Water Management

TYPICAL PROPERTY VALUES

Revision 20260206

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Taber Abrasion, CS-17, 1 kg	60	mg/1000cy	SABIC method
Tensile Stress, yield, 5 mm/min	80	MPa	ISO 527
Tensile Stress, break, 5 mm/min	80	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.5	%	ISO 527
Tensile Strain, break, 5 mm/min	2.5	%	ISO 527
Tensile Modulus, 1 mm/min	6000	MPa	ISO 527
Flexural Stress, break, 2 mm/min	120	MPa	ISO 178
Flexural Modulus, 2 mm/min	4500	MPa	ISO 178
Ball Indentation Hardness, H358/30	100	MPa	ISO 2039-1
IMPACT [1]			
Izod Impact, unnotched 80*10*4 +23°C	23	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	23	kJ/m²	ISO 180/1U
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	25	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	25	kJ/m²	ISO 179/1eU
THERMAL [1]			
Thermal Conductivity	0.26	W/m-°C	ISO 8302
CTE, 23°C to 80°C, flow	3.E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	7.E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate A/50	145	°C	ISO 306
Vicat Softening Temp, Rate B/50	135	°C	ISO 306
Vicat Softening Temp, Rate B/120	140	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	130	°C	ISO 75/Be

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	120	°C	ISO 75/Ae
Relative Temp Index, Elec [2]	65	°C	UL 746B
Relative Temp Index, Mech w/impact [2]	65	°C	UL 746B
Relative Temp Index, Mech w/o impact [2]	65	°C	UL 746B
PHYSICAL [1]			
Mold Shrinkage on Tensile Bar, flow [3]	0.2 – 0.4	%	SABIC method
Density	1.25	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.2	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.06	%	ISO 62
Melt Volume Rate, MVR at 280°C/10.0 kg	15	cm³/10 min	ISO 1133
ELECTRICAL [1]			
Volume Resistivity	1.E+15	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E15	Ω	IEC 60093
Dielectric Strength, in oil, 3.2 mm	18	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	2.9	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.0008	-	IEC 60250
Dissipation Factor, 1 MHz	0.003	-	IEC 60250
Comparative Tracking Index [4]	250	V	IEC 60112
Relative Permittivity, 50/60 Hz	2.9	-	IEC 60250
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E45329-104212949	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
Glow Wire Flammability Index 750°C, passes at [4]	3.2	mm	IEC 60695-2-12
Oxygen Index (LOI)	26	%	ISO 4589
INJECTION MOLDING [5]			
Drying Temperature	100 – 120	°C	
Drying Time (Cumulative)	2 – 3	Hrs	
Melt Temperature	280 – 300	°C	
Nozzle Temperature	260 – 280	°C	
Front - Zone 3 Temperature	280 – 300	°C	
Middle - Zone 2 Temperature	260 – 280	°C	
Rear - Zone 1 Temperature	240 – 260	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	80 – 120	°C	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Value shown here is based on internal measurement. DISCLAIMER

(5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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