LNP™ STAT-KON™ COMPOUND ZX05043

ZCFL-4028

DESCRIPTION

LNP STAT-KON ZX05043 compound is based on Polyphenylene Ether / Polystyrene (PPE/PS) blend containing glass fiber, PTFE, carbon fiber. Added features of this grade include: Electrically Conductive, Internally Lubricated, Wear Resistant.

GENERAL INFORMATION	
Features	Electrically Conductive, Wear resistant, Carbon fiber filled, High stiffness/Strength
Fillers	Carbon Fiber, Glass Fiber, PTFE
Polymer Types	Polyphenylene Ether + PS (PPE+PS)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Electrical and Electronics	Electronic Components
Industrial	Material Handling

TYPICAL PROPERTY VALUES

Revision 20260216

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL [1]			
Tensile Stress, break, 5 mm/min	111	MPa	ISO 527
Tensile Strain, break, 5 mm/min	0.7	%	ISO 527
Flexural Stress, break, 2 mm/min	133	MPa	ISO 178
Flexural Modulus, 2 mm/min	12600	MPa	ISO 178
IMPACT [1]			
Izod Impact, unnotched 80*10*4 +23°C	15	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL [1]			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	130	°C	ISO 75/Af
PHYSICAL [1]			
Mold Shrinkage on Tensile Bar, flow [2]	0.5 – 1.5	%	SABIC method
Density	1.41	g/cm³	ISO 1183
ELECTRICAL [1]			
Surface Resistivity [3]	1.E+02 – 1.E+03	Ω	ASTM D257
INJECTION MOLDING [4]			
Drying Temperature	120	°C	
Melt Temperature	300 – 305	°C	
Front - Zone 3 Temperature	300 – 310	°C	
Middle - Zone 2 Temperature	290 – 300	°C	
Rear - Zone 1 Temperature	275 – 290	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Screw Speed	30 – 60	rpm	
Drying Time	4	Hrs	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) Measurement meets requirements as specified in ASTM D4496.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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