LEXAN™ COPOLYMER XHT3141

REGION ASIA

DESCRIPTION

XHT3141 is a high flow, high heat polycarbonate copolymer. It is available in a range of opaque and limited transparent colors.

TYPICAL PROPERTY VALUES

Revision 20260202

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	70	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	55	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	70	%	ASTM D638
Tensile Modulus, 5 mm/min	2700	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	120	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2600	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	70	MPa	ISO 527
Tensile Stress, break, 50 mm/min	60	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6	%	ISO 527
Tensile Strain, break, 50 mm/min	70	%	ISO 527
Tensile Modulus, 1 mm/min	2500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	80	MPa	ISO 178
Flexural Modulus, 2 mm/min	2500	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	97	J/m	ASTM D256
Izod Impact, notched, -30°C	55	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	68	J	ASTM D3763
Izod Impact, unnotched 80*10*3 +23°C	NB	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*3 -30°C	NB	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*3 +23°C	9	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*3 -30°C	9	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*3 sp=62mm	11	kJ/m²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*3 sp=62mm	9	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m²	ISO 179/1eU
THERMAL			
Vicat Softening Temp, Rate B/50	170	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	166	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	156	°C	ASTM D648
CTE, -40°C to 40°C, flow	6.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.E-05	1/°C	ASTM E831
Thermal Conductivity @ 25 °C	0.2	W/m-°C	ASTM C177
CTE, -40°C to 40°C, flow	6.E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	6.E-05	1/°C	ISO 11359-2

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Ball Pressure Test, 125°C +/- 2°C	Passes	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	168	°C	ISO 306
Vicat Softening Temp, Rate B/120	170	°C	ISO 306
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	164	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	152	°C	ISO 75/Af
Relative Temp Index, Elec	150	°C	UL 746B
Relative Temp Index, Mech w/impact [1]	130	°C	UL 746B
Relative Temp Index, Mech w/o impact [1]	150	°C	UL 746B
Metallized Haze Onset [1]	165	°C	SABIC method
PHYSICAL			
Specific Gravity	1.2	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm	0.6 – 0.9	%	SABIC method
Melt Flow Rate, 330°C/2.16 kgf	33	g/10 min	ASTM D1238
Density	1.2	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.3	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.3	%	ISO 62
Melt Volume Rate, MVR at 330°C/2.16kg	30	cm³/10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	>1.E+17	Ω.cm	ASTM D257
Surface Resistivity	>1.E+17	Ω	ASTM D257
Dielectric Strength, in oil, 3.2 mm	23	kV/mm	ASTM D149
Relative Permittivity, 100 Hz	2.9	-	ASTM D150
Relative Permittivity, 1 MHz	2.8	-	ASTM D150
Dissipation Factor, 100 Hz	0.031	-	ASTM D150
Dissipation Factor, 1 MHz	0.011	-	ASTM D150
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 3	1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	1.5	mm	UL 746A
FLAME CHARACTERISTICS [1]			
UL Yellow Card Link	E207780-100052928	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94
Glow Wire Ignitability Temperature, 3.0 mm	875	°C	IEC 60695-2-13
Glow Wire Flammability Index, 3.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 2.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.0 mm	960	°C	IEC 60695-2-12
INJECTION MOLDING			
Drying Temperature	135	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	290 – 350	°C	
Nozzle Temperature	285 – 345	°C	
Front - Zone 3 Temperature	290 – 350	°C	
Middle - Zone 2 Temperature	280 – 340	°C	
Rear - Zone 1 Temperature	270 – 330	°C	
Mold Temperature	95 – 130	°C	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 90	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.08	mm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

MORE INFORMATION

For curve data and CAE cards, please visit and register at https://materialfinder.sabic-specialties.com

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