

# LNPT<sup>TM</sup> LUBRICOMP<sup>TM</sup> COMPOUND PFP36

PFL-4536

## DESCRIPTION

LNP LUBRICOMP PFL36 compound is based on Nylon 6 resin containing 30% glass fiber, 15% PTFE/silicone. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, PTFE/Silicone
Polymer Types	Polyamide 6 (Nylon 6)
Processing Techniques	Injection Molding

  

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

## TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, break	55	MPa	ISO 527
Tensile Strain, break	6 – 8	%	ISO 527
Tensile Modulus, 1 mm/min	3200	MPa	ISO 527
Flexural Stress	80	MPa	ISO 178
Flexural Modulus	3100	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched 80*10*4 +23°C	100	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL <sup>(1)</sup></b>			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	58	°C	ISO 75/Af
<b>PHYSICAL <sup>(1)</sup></b>			
Mold Shrinkage, flow, 24 hrs <sup>(2)</sup>	1.2 – 1.4	%	ISO 294
Density	1.22	g/cm <sup>3</sup>	ISO 1183
<b>INJECTION MOLDING <sup>(3)</sup></b>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	255 – 265	°C	
Front - Zone 3 Temperature	250 – 260	°C	
Middle - Zone 2 Temperature	250 – 260	°C	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Rear - Zone 1 Temperature	245 – 255	°C	
Mold Temperature	55 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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