

LNPTM LUBRICOMPTM COMPOUND KP003AXZ

KL-4530 D

DESCRIPTION

LNP LUBRICOMP KP003AXZ compound is based on Acetal (POM) Homopolymer resin containing 15% PTFE/silicone. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Unreinforced, PTFE/Silicone
Polymer Types	Acetal (POM) Homopolymer
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield	53	MPa	ASTM D638
Tensile Stress, break	52	MPa	ASTM D638
Tensile Strain, yield	20.9	%	ASTM D638
Tensile Strain, break	28.8	%	ASTM D638
Tensile Modulus, 50 mm/min	2750	MPa	ASTM D638
Flexural Modulus	2750	MPa	ASTM D790
Tensile Stress, yield	53	MPa	ISO 527
Tensile Stress, break	53	MPa	ISO 527
Tensile Strain, yield	15	%	ISO 527
Tensile Strain, break	15.1	%	ISO 527
Tensile Modulus, 1 mm/min	2570	MPa	ISO 527
Flexural Stress	65	MPa	ISO 178
Flexural Modulus	3000	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	1014	J/m	ASTM D4812
Izod Impact, notched, 23°C	53	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	1	J	ASTM D3763
Multiaxial Impact	1	J	ISO 6603
Izod Impact, unnotched 80°10°4 +23°C	53	kJ/m ²	ISO 180/1U
Izod Impact, notched 80°10°4 +23°C	5	kJ/m ²	ISO 180/1A

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
THERMAL ⁽¹⁾			
HDT, 0.45 MPa, 3.2 mm, unannealed	162	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	92	°C	ASTM D648
CTE, -40°C to 40°C, flow	9.54E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	9.54E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	9.6E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	9.6E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	157	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	88	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Density	1.47	g/cm ³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.3	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽²⁾	2.4	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	2.5	%	ASTM D955
Mold Shrinkage, flow, 24 hrs ⁽²⁾	2.4	%	ISO 294
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	2.5	%	ISO 294
Wear Factor Washer	11	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.21	-	ASTM D3702 Modified: Manual
Static COF	0.11	-	ASTM D3702 Modified: Manual
Density	1.47	g/cm ³	ISO 1183
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Melt Temperature	200 – 215	°C	
Front - Zone 3 Temperature	210 – 220	°C	
Middle - Zone 2 Temperature	195 – 205	°C	
Rear - Zone 1 Temperature	175 – 190	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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